

SUPERtrol-I

Flow COMPUTER

Version 4.X



KEP

KESSLER-ELLIS PRODUCTS

kep.com

INDUSTRIAL DYNAMICS CO
1-800-940-0453

Proprietary Notice

The information contained in this publication is derived in part from proprietary and patent data. This information has been prepared for the expressed purpose of assisting operating and maintenance personnel in the efficient use of the instrument described herein. Publication of this information does not convey any rights to use or reproduce it or to use for any purpose other than in connection with the installation, operation and maintenance of the equipment described herein.

Copyright 1995

Printed in USA. All Rights Reserved.



WARNING!

This instrument contains electronic components that are susceptible to damage by static electricity. Proper handling* procedures must be observed during the removal, installation, or handling of internal circuit boards or devices.

*Handling Procedure

1. Power to unit must be removed.
2. Personnel must be grounded, via wrist strap or other safe, suitable means, before any printed circuit board or other internal device is installed, removed or adjusted.
3. Printed circuit boards must be transported in a conductive bag or other conductive container. Boards must not be removed from protective enclosure until the immediate time of installation. Removed boards must be placed immediately in protective container for transport, storage, or return to factory.

Comments

This instrument is not unique in its content of ESD (electrostatic discharge) sensitive components. Most modern electronic designs contain components that utilize metal oxide technology (NMOS, CMOS, etc.). Experience has proven that even small amounts of static electricity can damage or destroy these devices. Damaged components, even though they appear to function properly, may exhibit early failure.



SAFETY INSTRUCTIONS

The following instructions must be observed.

- This instrument was designed and is checked in accordance with regulations in force EN 60950 ("Safety of information technology equipment, including electrical business equipment").
A hazardous situation may occur if this instrument is not used for its intended purpose or is used incorrectly. Please note operating instructions provided in this manual.
- The instrument must be installed, operated and maintained by personnel who have been properly trained. Personnel must read and understand this manual prior to installation and operation of the instrument.
- This instrument is internally fused. Replace the internal fuse with the following specified type and rating only:

<u>Input Power</u>	<u>Recommended Fuse</u>
115 VAC	160 mA slow blow fuse
230 VAC	80 mA slow blow fuse
12-24 VDC	800 mA slow blow fuse

Disconnect power supply before replacing fuse!

- The manufacturer assumes no liability for damage caused by incorrect use of the instrument or for modifications or changes made to the instrument.

Symbols Used On Unit

<u>Number</u>	<u>Symbol</u>	<u>Publication</u>	<u>Description</u>
1	==	IEC 417, No. 5031	Direct current
2	□	IEC 417, No. 5172	Equipment protected throughout by DOUBLE INSULATION or REINFORCED INSULATION (equivalent to Class II of IEC 536—see annex H)
3	⚠	ISO 3864, No. B.3.1	Caution (refer to accompanying documents)

Technical Improvements

- The manufacturer reserves the right to modify technical data without prior notice.

CONTENTS

1. DESCRIPTION

1.1 Unit Description	1
1.2 Unit Features	1
1.3 Specifications	2

2. INSTALLATION

2.1 General Mounting Hints	6
2.2 Mounting Diagrams	6

3. APPLICATIONS

3.1 Liquid Volume	7
3.2 Corrected Liquid Volume	8
3.3 Liquid Mass	9
3.4 Batching	10

4. WIRING

4.1 Typical Batcher Wiring	11
4.2 Typical Rate/Total Wiring	11
4.3 Wiring In Hazardous Areas	12

5. UNIT OPERATION

5.1 Front Panel Operation Concept for Run Mode	13
5.2 General Operation	14
5.3 Ratemeter/Totalizer Operation	14
5.3.1 Password Protection for Rate/Total mode	14
5.3.2 Relay Operation in Rate/Total mode	14
5.3.3 Pulse Output in Rate/Total mode	14
5.3.4 Analog Output in Rate/Total mode	14
5.3.5 RS-232 Serial Port Operation in Rate/Total mode	15
5.3.6 RS-485 Serial Port Operation in Rate/Total mode	15
5.4 Batcher Operation	16
5.4.1 Batcher Configuration	16
5.4.2 Password Protection for Batcher mode	17
5.4.3 Relay Operation in Batcher mode	17
5.4.4 Pulse Output in Batcher mode	17
5.4.5 Analog Output in Batcher mode	17
5.4.6 RS-232 Serial Port Operation in Batcher mode	18
5.4.7 RS-485 Serial Port Operation in Batcher mode	18

6. PROGRAMMING

6.1 Front Panel Operation Concept for Program Mode	19
6.2 EZ Setup	20
6.3 Setup Menus	21
6.4 Setup Sub-Menus	22
6.4.1 SELECT EZ SETUP	22
6.4.2 INSTRUMENT TYPE	22
6.4.3 SELECT FLOW EQUATION	23
6.4.4 SETUP INDICATORS (Total)	23
6.4.5 SETUP INDICATORS (Density)	23
6.4.6 SETUP INDICATORS (Rate)	24
6.4.7 SETUP INDICATORS (Temperature)	24
6.4.8 SETUP FLOW INPUT (Pulse - Ain & PS (A=B))	25
6.4.9 SETUP FLOW INPUT (Pulse - Quadrature, Qx1 or Qx2)	26
6.4.10 SETUP FLOW INPUT (Analog)	27
6.4.11 SETUP AUX INPUT	28
6.4.12 SET FLUID PROPERTIES	29
6.4.13 SETUP PULSE OUTPUT	29
6.4.14 SETUP ANALOG OUTPUT	30
6.4.15 SETUP RELAYS	30
6.4.16 SETUP CONTROL INPUTS(RATE/TOTAL)	32
6.4.17 SETUP CONTROL INPUTS(BATCH)	32
6.4.18 SETUP REALTIME CLOCK(Time)	33
6.4.19 SETUP REALTIME CLOCK(Date)	33
6.4.20 SERIAL USAGE	34
6.4.21 SET DATALOG/PRINT(Configure)	35
6.4.22 SET DATALOG/PRINT (Select_list)	36
6.4.23 ADMINISTRATIVE SETUP	36
6.4.24 SETUP NETWORK CARD	37

CONTENTS

7. PRINCIPLE OF OPERATION	
7.1 General	38
7.2 Orifice Flowmeter Considerations	38
7.3 Flow Equations	38
7.4 Calculating the Expansion Factor	41
7.5 Computation of Viscosity Coef. A and B	42
7.6 Linearization Table	43
7.6.1 Linearization Table General Information	43
7.6.2 Linearization Table for Pulse Inputs	43
7.6.3 Linearization Table for Analog Inputs	43
7.6.4 Linearization Table Interpolation	43
8. TEST, SERVICE and MAINTENANCE	
8.1 Test Menus	44
8.2 Test Sub-Menus	45
8.2.1 Audit Trail	45
8.2.2 Error History	45
8.2.3 Print System Setup	45
8.2.4 Keypad test	46
8.2.5 Display test	46
8.2.6 Calibrate CH1 0mA	47
8.2.7 Calibrate CH1 20mA	47
8.2.8 Calibrate CH2 0mA	48
8.2.9 Calibrate CH2 20mA	48
8.2.10 Calibrate CH1 0V	49
8.2.11 Calibrate CH1 10V	49
8.2.12 Calibrate CH2 0V	50
8.2.13 Calibrate CH2 10V	50
8.2.14 Calibrate 100 ohm RTD	50
8.2.15 Calibrate 4mA Out	51
8.2.16 Calibrate 20mA Out	51
8.2.17 Analog In Test	51
8.2.18 Pulse input test	52
8.2.19 Analog out test	52
8.2.20 Excitation out test	52
8.2.21 Pulse out test	53
8.2.22 Relay test	53
8.2.23 Control input test	53
8.2.24 Battery Voltage test	54
8.2.25 Data logger utility	54
8.3 Internal Fuse Replacement	55
9. RS-232 SERIAL PORT	
9.1 RS-232 Serial Port Description	56
9.2 Instrument Setup by PC Over Serial Port	56
9.3 Operation of Serial Communication Port with Printers	56
9.4 SUPERtrol-I RS-232 Port Pinout	56
10. RS-485 SERIAL PORT	
10.1 RS-485 Serial Port Description	57
10.2 General	57
10.3 Operation of Serial Communication Port with PC	57
10.4 SUPERtrol-I RS-485 Port Pinout	57
11. FLOW COMPUTER SETUP SOFTWARE	
11.1 System Requirements	58
11.2 Cable and Wiring Requirements	58
11.3 Installation for Windows™3.1 or 3.11	58
11.4 Using the Flow Computer Setup Software	59
11.5 File Tab	59
11.6 Setup Tab	59
11.7 View Tab	60
11.8 Misc. Tab	60
12. GLOSSARY OF TERMS	
12 Glossary Of Terms	61
13. DIAGNOSIS AND TROUBLESHOOTING	
13.1 Response of SUPERtrol-I on Error or Alarm:	65
13.2 Diagnosis Flow Chart and Troubleshooting	66
13.3 Error & Warning Messages:	67
13.3.1 Sensor/Process Alarms	67
13.3.2 Self Test Alarms	68
APPENDIX A	
Setup Menus	69

Unit Description

1. Description

1.1 Unit Description:

The SUPERtrol-I Flow Computer satisfies the instrument requirements for a variety of flowmeter types in liquid applications. Multiple flow equations and instrument functions are available in a single unit with many advanced features.

The alphanumeric display shows measured and calculated parameters in easy to understand format. Single key direct access to measurements and display scrolling is supported.

The versatility of the SUPERtrol-I permits a wide measure of versatility within the instrument package. The various hardware inputs and outputs can be “soft” assigned to meet a variety of common application needs. The user “soft selects” the usage of each input/output while configuring the instrument. Consider the following illustrative examples.

The isolated analog output can be chosen to follow volume flow, corrected volume flow, mass flow, temperature, or density by means of a menu selection. Most hardware features are assignable by this method.

The user can assign the standard RS-232 Serial Port for data logging, transaction printing, or for connection to a modem for remote meter reading.

Unit Features

1.2 Unit Features:

The SUPERtrol-I Flow Computer offers the following features:

- Custody Transfer with Audit Trail
- Multiple Instrument Functions
- Menu Selectable Hardware & Software Features
- Two Line LCD or VFD Display
- Foreign Language Options
- Isolated Outputs Standard
- Versatile RS-232 Port Standard
- DIN Enclosure with Two Piece Connector
- Optional Networking Cards

Specifications:**Environmental**

Indoor Use
Altitude up to 2000m
Operating Temperature: 0°C to +50°C
(-20°C to 55°C optional)
Storage Temperature: -40°C to +85°C
Maximum Relative Humidity : 80% for temperatures
up to 31°C decreasing linearly to 50% RH at
40°C
Mains supply voltage fluctuations not to exceed $\pm 10\%$
of the nominal voltage
Transient overvoltage according to INSTALLATION
CATEGORY II (see UL 3101-1 Annex J)
POLLUTION DEGREE 2 in accordance with
IEC 664 (see 3.7.3)
Materials: UL, CSA, VDE approved

Approvals: CE Approved Light Industrial,
UL File #: E192404
CSA Pending

Display

Type: 2 lines of 20 characters
Types: Backlit LCD or VFD ordering options
Character Size: 0.3" nominal
User selectable label descriptors and units of measure

Keypad

Keypad Type: Membrane Keypad
Keypad Rating: Sealed to Nema 4
Number of keys: 16

Enclosure

Size: See Dimensions
Depth behind panel: 6.5" including mating connector
Type: DIN
Materials: Plastic, UL94V-0, Flame retardant
Bezel: Textured per matt finish
Equipment Labels: Model, safety, and user wiring

Power Input

The factory equipped power option is internally fused. An internal line to line filter capacitor is provided for added transient suppression.
Order Option 1: 110VAC: 85 to 127 Vrms, 50/60 Hz
Order Option 2: 220VAC: 170 to 276 Vrms, 50/60 Hz
Order Option 3: 12VDC: 10.5 to 14 VDC
Order Option 4: 24VDC: 18 to 24 VDC

Flow Inputs:**Analog Input:**

Ranges
Voltage: 0-10 VDC, 0-5 VDC, 1-5 VDC
Current: 4-20 mA, 0-20 mA
Basic Measurement Resolution: 16 bit
Update Rate: 5 updates/sec minimum
Automatic Fault detection: Signal over/under-range,
Current Loop Broken
Calibration: Self Calibration and Auto-zero
Continuously
Extended calibration: Learns Zero and Full Scale
of each range using special test mode.
Fault Protection:
Fast Transient: 500 V Protection
(Capacitive Clamp)
Reverse Polarity: No ill effects
Over-Voltage Limit: 50 VDC Over voltage
protection
Over-Current Protection: Internally current
limited Protected to 24 VDC.

Pulse Inputs:

Number of Flow Inputs: one
Configurations supported: single input with or
without quadrature (menu selectable)
Input Impedance: 10 K Ω nominal
Pullup Resistance: 10 K Ω to 5 VDC (menu
selectable)
Pull Down Resistance: 10 K Ω to common
Trigger Level: (menu selectable)
High Level Input
Logic On: 3 to 30 VDC
Logic Off: 0 to 1 VDC
Low Level Input (mag pickup)
Selectable sensitivity: 10 mV & 100 mV
Minimum Count Speed: User selectable
Maximum Count Speed: Selectable: 0 to 20kHz
Overvoltage Protection: 50 VDC
Fast Transient: Protected to 500 VDC
(Capacitive Clamp)

Compensation Input

The compensation input is menu selectable for temperature, density or not used.
Operation: Ratiometric
Accuracy: 0.01% FS
Thermal Drift: Less than 100 ppm/C
Basic Measurement Resolution: 16 bit
Update Rate: 1 update/sec minimum
Automatic Fault detection:
Signal Over-range/under-range
Current Loop Broken
RTD short
RTD open
Fault mode to user defined default settings
Transient Protection: 500 V (Capacitive Clamp)
Reverse Polarity: No ill effects
Over-Voltage Limit (Voltage Input): 50 VDC
Available Input Ranges
Voltage: 0-10 VDC, 0-5 VDC, 1-5 VDC
Current: 4-20 mA, 0-20 mA
Resistance: 100 Ohms DIN RTD
100 Ohm DIN RTD (DIN 42-760, BS 1904):
Three Wire Lead Compensation
Internal RTD linearization learns ice point
resistance
1 mA Excitation current with reverse polarity protection
Temperature Resolution: 0.01 C

Control Inputs

Switch Inputs are menu selectable for Start, Stop, Reset, Lock, Inhibit, Alarm Acknowledge, Print or Not Used.

Control Input Specifications

Input Scan Rate: 10 scans per second
Logic 1: 4 - 30 VDC
Logic 0: 0 - 0.8 VDC
Transient Suppression: 500 V fast transient
(Capacitive Clamp)

Input Impedance: 100 K Ω
Control Activation: Positive Edge or Pos. Level
based on product definition

Excitation Voltage

110/220 VAC Powered Units
Menu Selectable: 5, 12 or 24 VDC @ 100mA
24 VDC Powered Units
Menu Selectable: 5 or 12 VDC @ 100mA
12 VDC Powered Units
5 VDC @ 100mA

Relay Outputs

The relay outputs are menu assignable to (Individually for each relay) Low Rate Alarm, Hi Rate Alarm, Prewarn Alarm, Preset Alarm, Pulse Output (pulse options) or General purpose warning (security).

Number of relays: 2 (4 optional)
Contact Style: Form C contacts
Contact Ratings: 250 VAC @ 5 amps
30 VDC @ 5 amps
Fast Transient Threshold: 1000 V

Serial Communication

The serial port can be used for printing, datalogging, modem connection and communication with a computer.

RS-232:

Device ID: 01-99
Baud Rates: 300, 600, 1200, 2400, 4800, 9600, 19200
Parity: None, Odd, Even
Handshaking: None, Software, Hardware
Print Setup: Configurable print list and formatting

RS-485:

Device ID: 01-247
Baud Rates: 300, 600, 1200, 2400, 4800, 9600, 19200
Parity: None, Odd, Even
Protocol: Modbus RTU (Half Duplex)

Analog Output

The analog output is menu assignable to correspond to the Uncompensated Volume Rate, Corrected Volume Rate, Mass Rate, Temperature, Density, Volume Total, Corrected Volume Total or Mass Total.

Type: Isolated Current Sourcing
Isolated I/P/C: 500 V
Available Ranges: 4-20 mA, 0-20 mA
Resolution: 12 bit
Accuracy: 0.05% FS at 20 Degrees C
Update Rate: 1 update/sec minimum
Temperature Drift: Less than 200 ppm/C
Maximum Load: 1000 ohms (at nominal line voltage)
Compliance Effect: Less than .05% Span
60 Hz rejection: 40 dB minimum
EMI: No effect at 3 V/M
Calibration: Operator assisted Learn Mode
Averaging: User entry of DSP Averaging constant to cause a smooth control action.

Isolated Pulse output

The isolated pulse output is menu assignable to Uncompensated Volume Total, Compensated Volume Total or Mass Total.

Isolation I/O/P: 500 V
Pulse Output Form: Open Collector
Maximum On Current: 125 mA
Maximum Off Voltage: 30 VDC
Saturation Voltage: 1.0 VDC
Maximum Off Current: 0.1 mA
Pulse Duration: User selectable
Pulse output buffer: 8 bit
Pulse Rate Averaging: Standard
Fault Protection
Reverse polarity: Shunt Diode
Transient Protection: 500 VDC
(Capacitive Clamp)

Operating Mode

The Flow Computer can be thought of as making a series of measurements of flow, temperature/density sensors and then performing calculations to arrive at a result(s) which is then updated periodically on the display. The analog output, the pulse output, and the alarm relays are also updated. The cycle then repeats itself.

Step 1: Update the measurements of input signals-

Raw Input Measurements are made at each input using equations based on input signal type selected. The system notes the "out of range" input signal as an alarm condition.

Step 2: Compute the Flowing Fluid Parameters-

The temperature, viscosity, and density equations are computed as needed based on the flow equation and input usage selected by the user.

Step 3 : Compute the Volumetric Flow-

Uncompensated flow is the term given to the flow in volume units. The value is computed based on the flowmeter input type selected and augmented by any performance enhancing linearization that has been specified by the user.

Step 4: Compute the Corrected Volume Flow at Reference Conditions-

In the case of a corrected liquid volume flow calculation, the corrected volume flow is computed as required by the selected compensation equation.

Step 5 : Compute the Mass Flow-

All required information is now available to compute the mass flow rate as volume flow times density.

Step 6: Check Flow Alarms-

The flow alarm functions have been assigned to one of the above flow rates during the setup of the instrument. A comparison is now made by comparing the current flow rates against the specified hi and low limits.

Step 7: Compute the Analog Output-

This designated flow rate value is now used to compute the analog output.

Step 8: Compute the Flow Totals by Summation-

A flow total increment is computed for each flow rate. This increment is computed by multiplying the respective flow rate by a time base scaler and then summing. The totalizer format also includes provisions for total rollover.

Step 9: Total Preset Comparisons-

The total associated with a preset function is then compared against the corresponding preset value and any required control actions taken.

Step 10: Pulse Output Service-

The pulse output is next updated by scaling the total increment which has just been determined by the pulse output scaler and summing it to any residual pulse output amount.

Step 11: Update Display and Printer Output-

The instrument finally runs a task to update the various table entries associated with the front panel display and serial outputs.

Setup Mode

The setup mode is password protected by means of a numeric lock out code established by the user. In addition, a secret, manufacturers numeric unlock entry sequence is available.

The system also provides a minimum implementation of an "audit trail" which tracks significant setup changes to the unit. This feature is increasingly being found of benefit to users or simply required by Weights and Measurement Officials in systems used in commerce, trade, or "custody transfer" applications.

A Worksheet is provided to assist the user in setting up the instrument. In addition, a software program is available which runs on a PC using a RS-232 Serial for connection to the Flow Computer. Illustrative examples may be down loaded in this manner.

The setup mode has numerous subgrouping of parameters needed for flow calculations. There is a well conceived hierarchy to the setup parameter list. Selections made at the beginning of the setup affect offerings further down in the lists.

In the setup mode, the flow computer activates the correct setup variables based on the instrument configuration, the flow equation, and the hardware selections made for the compensation transmitter type, the flow transmitter type, and meter enhancements (linearization) options selected. All required setup parameters are enabled. All setup parameters not required are suppressed.

A help line prompt is provided for each entry. In addition a help message is available which may be accessed by depressing the "HELP" key.

In the setup mode selections, several parameters are required to be input by the operator since these parameters are blank when the unit is received. The user will be prompted for these necessary values for his application. A blank parameter will prevent the user from entering the run mode and a suitable warning message will be issued.

Also note that in the setup mode are parameter selections which have preassigned industry standard values. The unit will assume these values unless they are modified by the user.

Most of the process input variables have available a "default" or emergency value which must be entered. These are the values that the unit assumes when a malfunction is determined to have occurred on the corresponding input.

It is possible to enter in a nominal constant value for temperature or density, or analog flow inputs by placing the desired nominal value into both the lo and hi values. This is also a convenience when performing bench top tests without simulators.

Maintenance Mode:

The Maintenance Mode of the SUPERtrol-I is the Test and Calibration Mode for the device. This mode provides a number of specialized utilities required for factory calibration, instrument checkout on start-up, and periodic calibration documentation.

A password is required to gain access to this specialized mode of operation. Normally quality, calibration, and maintenance personnel will find this mode of operation very useful. It is also useful for factory testing.

Many of these tests may be used during start-up of a new system. Inputs signals may be read, and output signals may be exercised to verify the electrical interconnects before the entire system is put on line.

The following action items may be performed in the Maintenance Mode:

- Print Calibration/Maintenance Report
- Examine Audit Trail
- Perform Keypad Checkout
- Perform Display Checkout
- Perform Pulse Input Checkout
- Perform Pulse Output Checkout
- Perform Control Input Checkout
- Perform Relay Output Checkout
- Perform Analog Input Checkout
- Perform Analog Output Checkout
- Calibrate Analog Inputs using the Learn Feature
- Calibrate Analog Output using the Learn Feature
- Battery Check

Note that a calibration of the analog input/output will advance the audit trail counters since it effects the accuracy of the system.

RS-232 Serial Port

The SUPERtrol-I has a general purpose RS-232 Port which may be used for any one of the following purposes:

- Transaction Printing
- Data Logging Internal Datalog Dumps
- Remote Metering by Modem (optional)
- Computer Communication Link
- Configuration by Computer
- Print System Setup
- Print Calibration/Malfunction History
- Remote Control

Instrument Setup by PC's over Serial Port

A Diskette program is provided with the SUPERtrol-I that enables the user to rapidly configure the SUPERtrol-I using an Personnel Computer. Included on the diskette are common instrument applications which may be used as a starting point for your application. This permits the user to have an excellent starting point and helps speed the user through the instrument setup.

Operation of Serial Communication Port with Printers

SUPERtrol-I's RS-232 channel supports a number of operating modes. One of these modes is intended to support operation with a printer in metering applications requiring transaction printing, data logging and/or printing of calibration and maintenance reports.

For transaction printing, the user defines the items to be included in the printed document. The user can also select what initiates the transaction print generated as part of the setup of the instrument. The transaction document may be initiated via a front panel key depression, a remote contact closure, or upon completion of a batch.

In data logging, the user defines the items to be included in each data log as a print list. The user can also select when or how often he wishes a data log to be made. This is done during the setup of the instrument as either a time of day or as a time interval between logging.

The system setup and maintenance report lists all the instrument setup parameters and usage for the current instrument configuration. In addition, the Audit trail information is presented along with a status report listing any observed malfunctions which have not been corrected.

The user initiates the printing of this report at a designated point in the menu by pressing the print key on the front panel.

Operation of Serial Port with Modems (optional)

The SUPERtrol-I RS-232 channel supports a number of operating modes. One of these modes is intended to support operation with a modem in remote metering applications. SUPERtrol-I's role is that of DTE effecting file transfers under common file transfer protocols.

An external modem is intentionally being used with the SUPERtrol-I. This permits use with the variety of modem standards worldwide while avoiding the specialized approvals required for equipment that is deemed to fall under the category of telecommunication equipment.

In the modem mode, the SUPERtrol-I is assumed to be operating in a remote metering role. The SUPERtrol-I will support key items in the Hayes Compatible "AT" Command Set. In this role, the SUPERtrol-I will have the following special abilities:

0. Monitor the modem status as a task of the system
1. Instruct the modem to answer an incoming call ATA
2. Respond to the calling modem at a compatible baud rate and protocol
3. Perform error checking in conjunction with the modem
4. Monitor the status of the carrier
5. Terminate the telephone connection in event the connection is lost.

In addition, the SUPERtrol-I will be capable of initiating a call to a designed telephone number in the event of a metering malfunction.

2. Installation

General Mounting Hints

2.1 General Mounting Hints:

The SUPERtrol-I Flow Computer should be located in an area with a clean, dry atmosphere which is relatively free of shock and vibration. The unit is installed in a 5.43" (138mm) wide by 2.68" (68mm) high panel cutout. (see Mounting Dimensions) To mount the Flow Computer, proceed as follows:

Mounting Procedure

- Prepare the panel opening.
- Slide the unit through the panel cutout until the it touches the panel.
- Install the screws (provided) in the mounting bracket and slip the bracket over the rear of the case until it snaps in place.
- Tighten the screws firmly to attach the bezel to the panel. 3 in. lb. of torque must be applied and the bezel must be parallel to the panel.

Termination Connectors:

Minimum Wire Gauge: 22 AWG

Maximum Wire Gauge: 14 AWG

Voltage/current limits are limited by unit specifications.

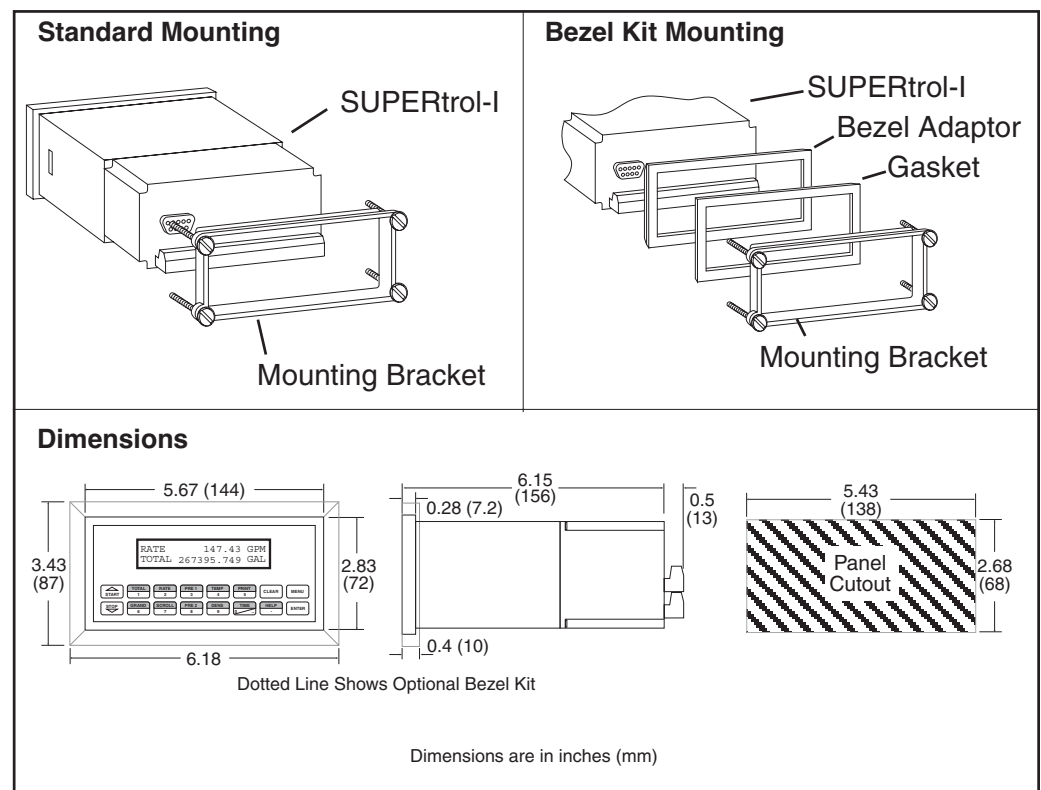
Permanently Connected Equipment:

UL 3101-1, Section 6.12.2.1 specifies that:

- A switch or circuit breaker shall be included in the building installation;
- It shall be in close proximity to the equipment and within easy reach of the OPERATOR;
- It shall be marked as the disconnecting device for the equipment.

Ensure that the switch or circuit breaker chosen is suitable for the power requirements of the unit.

2.2 Mounting Diagrams:



3. Applications

Liquid Volume

3.1 Liquid Volume

Measurements:

A flowmeter measures the actual volume in a liquid line. A temperature sensor can also be installed to correct for liquid thermal expansion (see 3.2 Corrected Volume).

Calculations:

- For Flowmeters with Pulse Outputs, Volume flow is calculated using the flowmeter frequency output and the user entered K-Factor.
- For Flowmeters with Analog Transmitters, Volume flow is calculated using the measured flowmeter signal and the user entered scale settings.

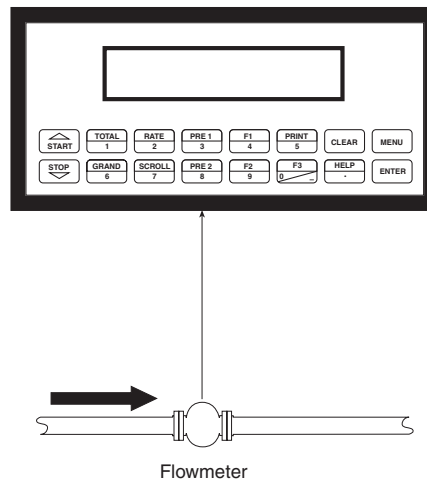
Output Results:

- Display Results
Flow Rate, Resettable Total, Non-Resettable Total
- Analog Output
Rate or Total
- Pulse Output
Total
- Relay Outputs
Rate or Total Alarms

Applications:

The Flow Computer can monitor actual volume flow and total of any liquid. Flow alarms are provided via relays and datalogging is available via analog (4-20mA) and serial outputs.

Liquid Volume Illustration



Calculations

Pulse Input; Average K-Factor

$$\text{Volume Flow} = \frac{\text{input frequency} \cdot \text{time scale factor}}{\text{K-Factor}}$$

Analog Input; Linear

$$\text{Volume Flow} = \% \text{ input} \cdot \text{Full Scale Flow}$$

Corrected Liquid Volume

3.2 Corrected Liquid Volume

Measurements:

A flowmeter measures the actual volume in a liquid line. A temperature sensor is installed to correct for liquid thermal expansion.

Calculations:

- Corrected Volume is calculated using the flow and temperature inputs as well as the thermal expansion coefficient stored in the flow computer. Use the "SET FLUID PROPERTIES" submenu to define reference temperature and density values for standard conditions.

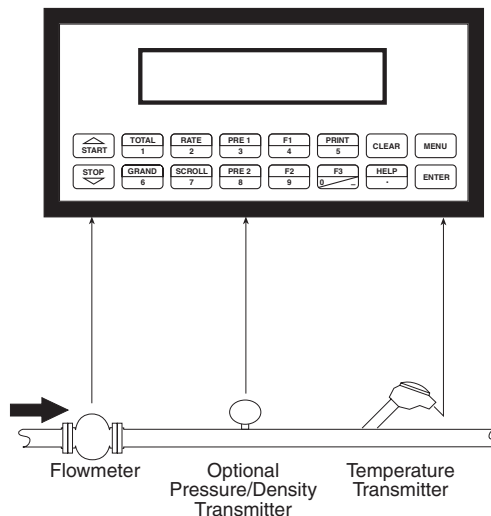
Output Results:

- Display Results
Flow Rate, Resettable Total, Non-Resettable Total, Temperature, Density
- Analog Output
Rate, Total, Temperature or Density
- Pulse Output
Total
- Relay Outputs
Rate, Total or Temperature Alarms

Applications:

Monitoring corrected volume flow and total of any liquid. Flow alarms are provided via relays and datalogging is available via analog (4-20mA) and serial outputs.

Corrected Liquid Volume Illustration



Calculations

Volume Flow

As calculated in section 3.1

Corrected Volume Flow (Temp. Transmitter)

$$\text{Corrected Volume Flow} = \text{vol. flow} \cdot (1 - \text{Therm.Exp.Coef.} \cdot (T_f - T_{ref}))^2$$

Liquid Mass

3.3 Liquid Mass

Measurements:

Actual volume is measured by the flow element (DP transmitter, Flowmeter). Temperature is measured by the temperature transmitter. A density transmitter can be used for direct density measurements.

Calculations:

- The density and mass flow are calculated using the reference density and the thermal expansion coefficient of the liquid (see "SET FLUID PROPERTIES" submenu)

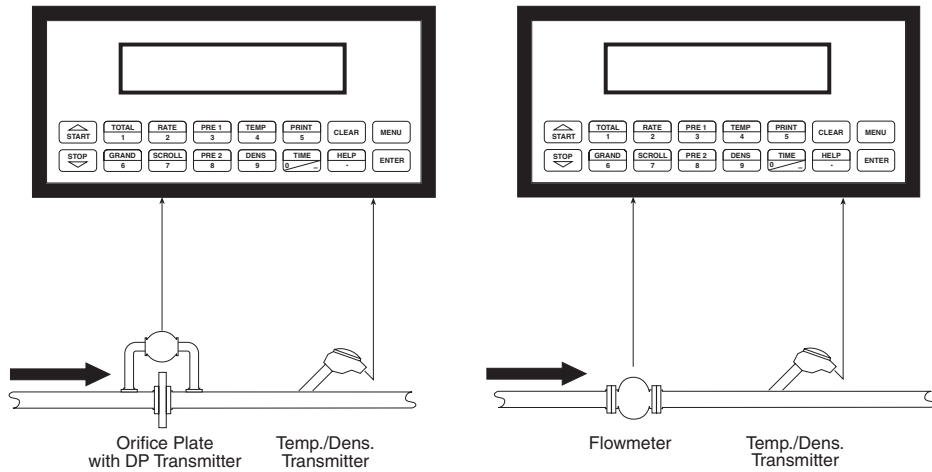
Output Results:

- Display Results
Flow Rate, Resettable Total, Non-Resettable Total, Temperature, Density
- Analog Output
Rate, Total, Temperature or Density
- Pulse Output
Total
- Relay Outputs
Rate, Total or Temperature Alarms

Applications:

Monitoring mass flow and total of any liquid. Flow alarms are provided via relays and datalogging is available via analog (4-20mA) and serial outputs.

Liquid Mass Illustration



Calculations

Volume Flow

As calculated in section 3.1

Mass Flow

Mass Flow = volume flow • density

Batching

3.4 Batching

Measurements:

A flowmeter measures the actual volume in a liquid line. A temperature sensor can also be installed to correct for liquid thermal expansion (see 3.2 Corrected Volume).

Calculations:

- For Flowmeters with Pulse Outputs, Volume flow is calculated using the flowmeter frequency output and the user entered K-Factor.
- For Flowmeters with Analog Transmitters, Volume flow is calculated using the measured flowmeter signal and the user entered scale settings.
- Corrected Volume is calculated using the flow and temperature inputs as well as the thermal expansion coefficient stored in the flow computer.

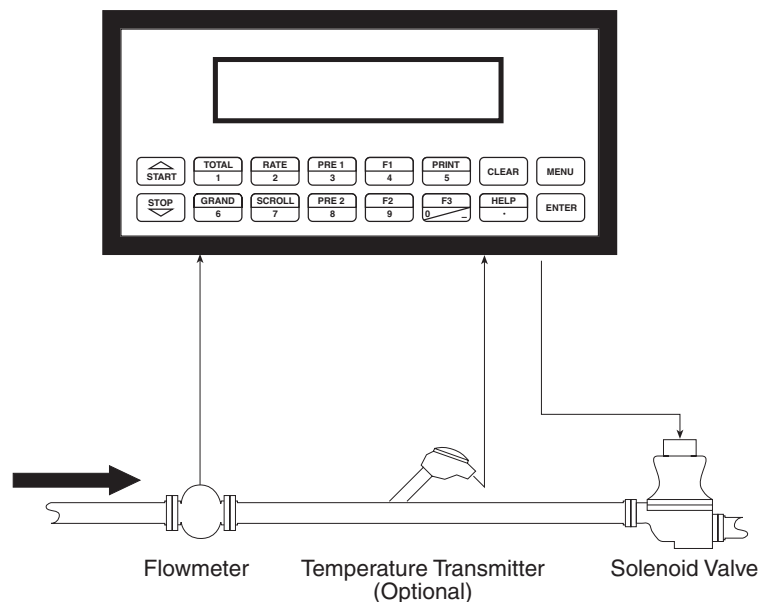
Output Results:

- Display Results
Flow Rate, Batch Total, Non-Resettable Total, Temperature, Density
- Analog Output
Rate, Total, Temperature or Density
- Pulse Output
Total
- Relay Outputs
Batch Total, Rate, or Temperature Alarms

Applications:

Batching and monitoring flow and total of any liquid. Batching is accomplished via relays and datalogging is available via analog (4-20mA) and serial outputs.

Batching Illustration



Calculations

Volume Flow

As calculated in section 3.1

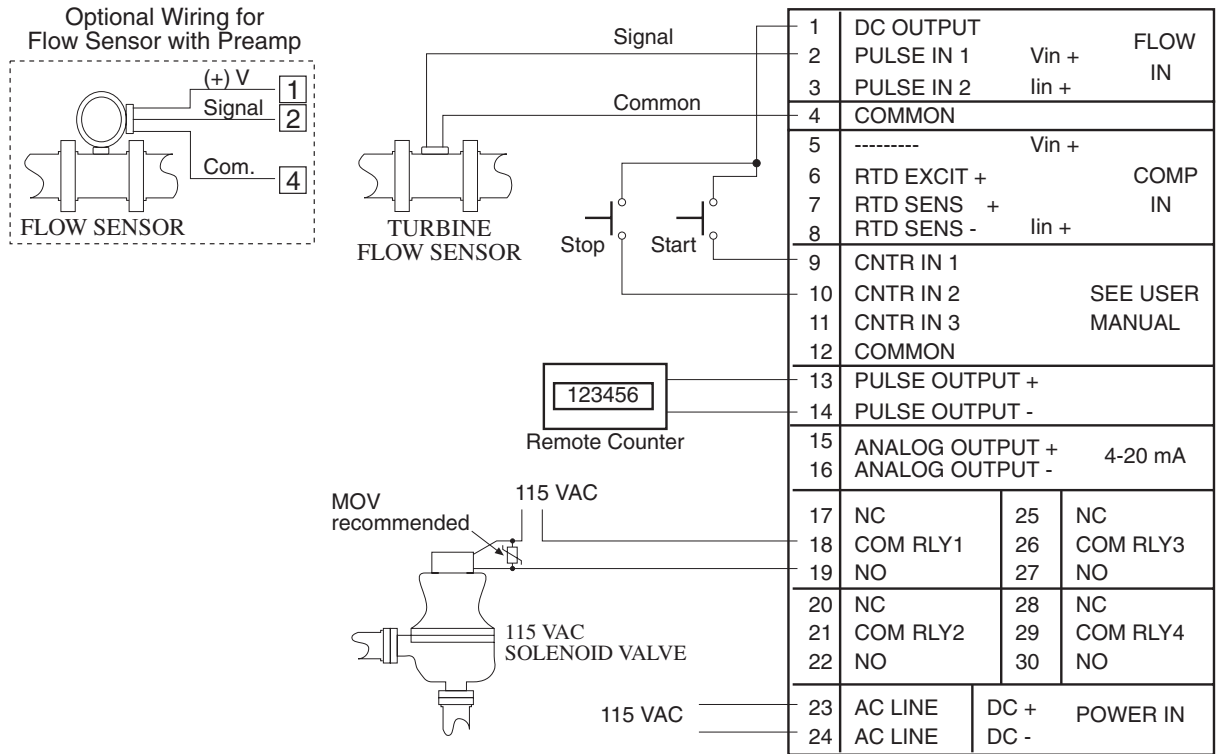
Corrected Volume Flow (Temp. Transmitter)

$$\text{Corrected Vol. Flow} = \text{volume flow} \cdot (1 - \text{Therm.Exp.Coef.} \cdot (T_f - T_{ref}))^2$$

4 WIRING

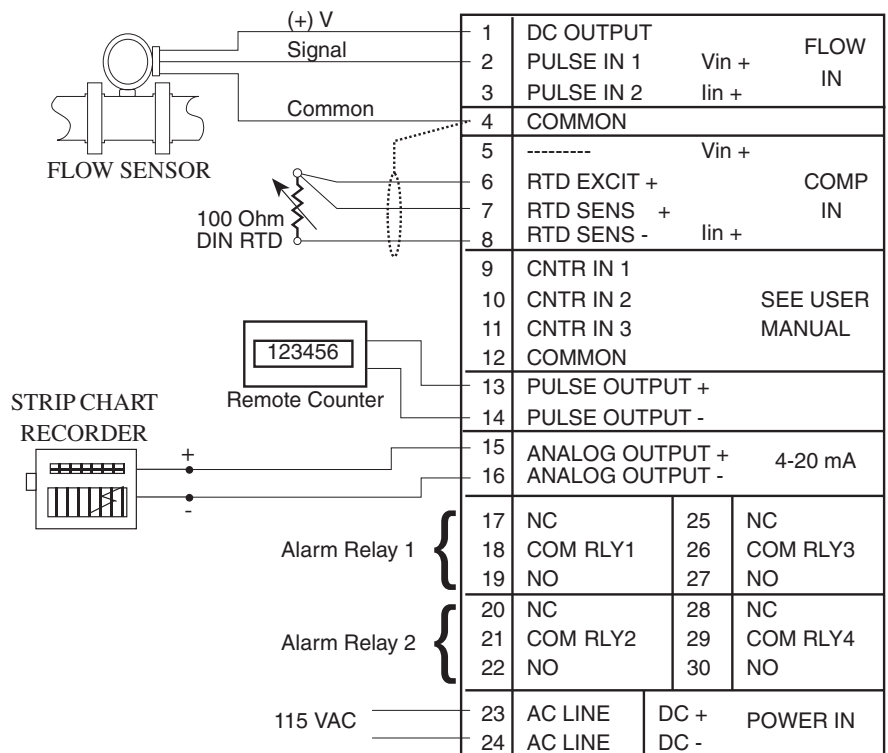
Batcher Wiring

4.1 Typical Batcher Wiring:



Rate / Total Wiring

4.2 Typical Rate/Total Wiring:

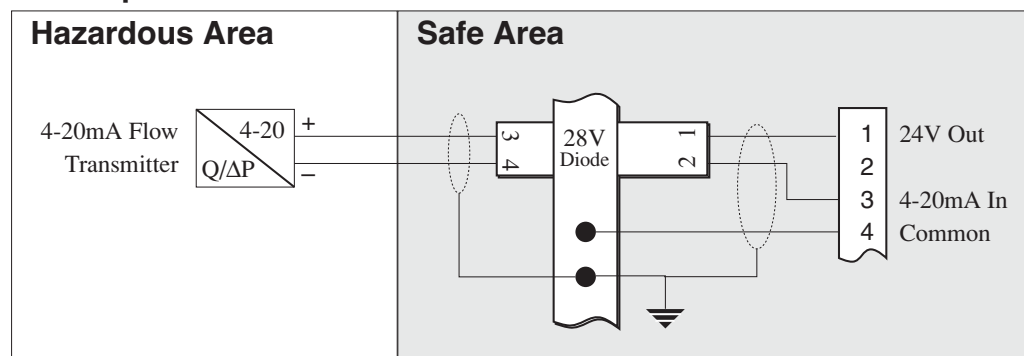


4.3 Wiring In Hazardous Areas:

Examples using MLT787S+ Barrier (MTL4755ac for RTD)

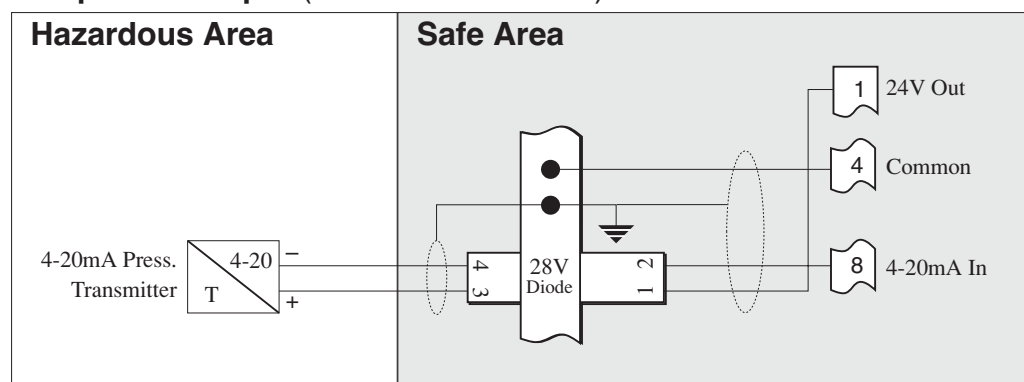
Flow Input

Flow Input



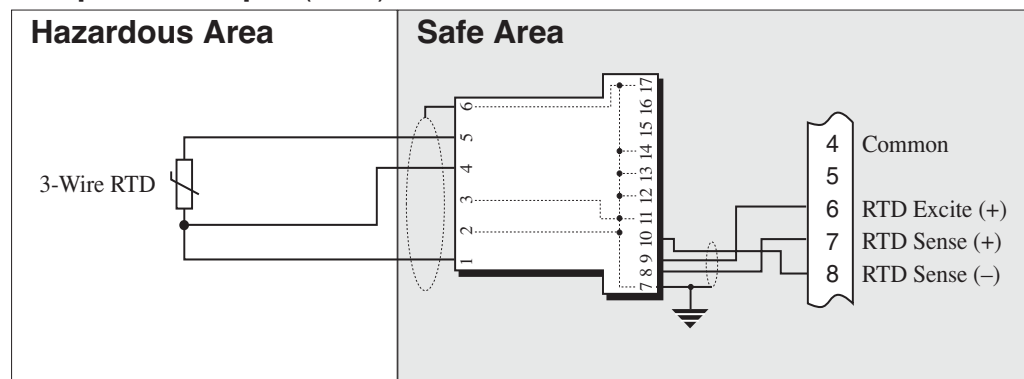
Temperature Input (4-20mA Transmitter)

Temperature Input (4-20mA Transmitter)



Temperature Input (RTD)

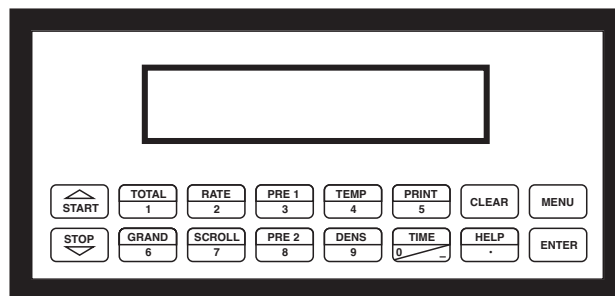
Temperature Input (RTD)



5. UNIT OPERATION

5.1 Front Panel Operation Concept for Run Mode

The SUPERtrol-I is fully programmable through the front panel. Please review the following usage summary before attempting to use the instrument.



HELP

On-line help is provided to assist the operator in using this product. The help is available during RUN and SETUP modes simply by pressing the HELP key. The HELP key is used to enter decimals when entering numeric values.

FUNCTION KEYS

In the RUN mode, several keys have a special, direct access feature, to display an item of interest (i.e. RATE, TOTAL, PRE 1, etc.). Press the key to view your choice. Press the SCROLL key to return to scrolling display.

CLEARING TOTALIZER

To clear the total, you must press the TOTAL Function Key 3 times. You will be asked to verify this action. The operator will be prompted to enter password if the unit is locked. NOTE: In the Batcher Mode, simply press the CLEAR key to reset the total (the batcher must be stopped or finished batching). It is not necessary to press the TOTAL Function Key first.

CLEARING GRAND TOTAL

To clear the grand total, you must press the GRAND Function Key 3 times. You will be asked to verify this action. The supervisor will be prompted to enter the supervisor password if the unit is locked.

PRESET KEYS

In the RUN mode, PRE 1 & PRE 2 keys are used to view and/or change the preset setpoints. To view the Presets, simply press the desired Preset key. Rapidly press the Preset keys 3 times, then press the Clear key for direct editing of the preset setpoints.

SCROLL

Rapidly press the Scroll key twice to setup a display list.

Press the CLEAR key to remove old scroll list.

Press the function key for the item you wish to add

Use the Δ ∇ keys to assign the line.

PRINT

The PRINT key is used to print on demand. When the PRINT key is pressed, a user defined list of data (TOTAL, RATE, PRE 1, etc.) is sent to the RS-232 port. A timed message of "PRINTING" will be displayed to acknowledge the print request.

SPECIAL BATCHING KEYS

The START and STOP keys are used only when batching to start and stop batches. The CLEAR key will clear the total without first pressing the TOTAL key (unit must be stopped). All other keys work the same in both Rate/Total mode and Batch mode. The Start and Stop keys operation are set by the control input settings. The Start options are: START or RESET/START. The Stop options are: STOP or STOP/RESET.

MENU KEY

The MENU key is used to enter the Setup and Test modes. Press the MENU key to enter the Setup and Test modes. (See section 6 for Setup mode, section 8 for Test mode). The MENU key is used as "escape" in Setup and Test Programming. Pressing the MENU key while programming in the Sub-Menu groups will backup the display to that Sub-Menu group heading. Pressing the MENU key while viewing the Sub-Menu groups will backup the display to the Top Level Menu.

ACKNOWLEDGING ALARMS

Most alarm messages are self-clearing. Press the ENTER key to acknowledge and clear alarms.

NOTE: Some keys and functions are password protected. Enter the password to gain access. The passwords are factory set as follows:

Operator = 0

Supervisor = 2000

**General
Operation****5.2 General Operation**

The unit can display: Rate, Total, Grand Total, Temperature, Density, Presets and Time of Day. The Temperature and/or Density can be displayed even if you are using the Volumetric Flow Equation (a Temperature or Density sensor must be installed). The unit can perform Mass or Corrected Volume equations using a temperature or density sensor (these equations can be computed without Temp/Dens sensors by using user defined default values). The unit can be programmed to perform Ratemeter/Totalizer or Batching functions (see section 6.3, SELECT INSTRUMENT Submenu).

**Rate/Total
Operation****5.3 Ratemeter/Totalizer Operation**

The Ratemeter/Totalizer mode is used primarily to monitor flowrate and accumulated total. The relays can be used to trigger flow, total, temperature or density alarms.

**Password Protection
(Rate/Total mode)****5.3.1 Password Protection for Rate/Total mode**

After an Operator and/or Supervisor Password is entered in the setup mode (see section 6.3, SETUP PASSWORD submenu), the unit will be locked. The unit will prompt the user for the password when trying to perform the following functions:

- Clear Total
- Clear Grand Total
- Enter Menu
- Edit Preset 1 (PRE 1 Key)
- Edit Preset 2 (PRE 2 Key)

The Supervisor password should be reserved for supervisors. The Supervisor password will allow access to restricted areas of the Setup and Test menus.

**Relay Operation
(Rate/Total mode)****5.3.2 Relay Operation in Rate/Total mode**

Up to four relays are available (two standard) for alarm outputs. The relays can be assigned to trip according to rate, total, temperature, density readings or general system alarms. The relays can be programmed for low or high alarms.

Preset 1 (RLY1) and Preset 2 (RLY2) are easily accessible by pressing the PRE 1 or PRE 2 key on the front panel. Preset 3 and Preset 4 are accessible only through the setup menu.

**Pulse Output
(Rate/Total mode)****5.3.3 Pulse Output in Rate/Total mode**

The isolated pulse output (open collector) is menu assignable to Volume Total, Corrected Volume Total or Mass Total. The pulse output duration can be set for 10mS (50 Hz max) or 100mS (5 Hz max). A pulse output scale factor (pulse value) can be set to scale the pulse output. The pulse output is ideal for connecting to remote totalizers or other devices such as a PLC. See section 1.3 for electrical specifications.

**Analog Output
(Rate/Total mode)****5.3.4 Analog Output in Rate/Total mode**

The analog output is menu assignable to correspond to the Volume Rate, Corrected Volume Rate, Mass Rate, Temperature, Density, Volume Total, Corrected Volume Total or Mass Total. The analog output is ideal for "trend" tracking using strip chart recorders or other devices.

RS-232 Serial Port
(Rate/Total mode)**5.3.5 RS-232 Serial Port Operation in Rate/Total mode**

The RS-232 serial port can be used for programming (using the Setup Disk) or for communicating to printers and computers in the Operating Mode (Run Mode).

PC Communications:

The Setup Disk also allows the user to query the unit for operating status such as Flow Rate, Flow Total, Temperature, Density, Presets, etc.

Operation of RS-232 Serial Port with Printers:Transaction Printing

For transaction printing, the user defines the items to be included in the printed document (see section 6.3.20 SET DATA OUTPUT, Select_list). The transaction document can be initiated by pressing the PRINT key or by a remote contact closure.

Data Logging

In data logging, the user defines the items to be included in each data log (see section 6.3.20 SET PRINTER OUTPUT, Select_list). The user can also select when (time of day) or how often (print interval) the data log is to be made (see section 6.3.19 SET PRINTER OUTPUT, Configure).

System Setup and Maintenance Report

The system setup and maintenance report lists all of the instrument setup parameters and usage for the current instrument configuration. The audit trail information and a status report is also printed. This report is initiated in the Test menu (see section 8.2.3 PRINT SYSTEM SETUP).

RS-485 Serial Port
(Rate/Total mode)**5.3.6 RS-485 Serial Port (optional)****RS-485 Port Description:**

The optional RS-485 card utilizes Modbus RTU protocol to access a variety of process parameters and totalizers. The Relays can be controlled via Modbus. In addition, action routines can be executed. For further information, contact factory and request RS-485 Protocol manual.

Operation of Serial Communication Port with PC

The flow computer's RS-485 channel supports a number of Modbus RTU commands. Modbus RTU drivers are available from third party sources for a variety of Man Machine Interface software for IBM compatible PC's.

The user reads and writes information from/to the RS-485 using the Modbus RTU commands. The SUPERtrol-I then responds to these information and command requests.

Process variables and totalizers are read in register pairs in floating point format. Time and date are read as a series of integer register values. Alarms are individually read as coils. Action routines are initiated by writing to coils.

Batcher Operation

5.4 Batcher Operation

The Batcher mode is used primarily to control batches. The main difference between the Batch mode and Rate/Total mode is the relay operation. The Batch mode allows the operator to "START" the unit via the front panel or remote input. Once started, the relays (RLY1 & RLY2) will energize and send power to a flow control device (i.e. solenoid valve or pump). The flow sensor will send a signal to the unit and total accumulation will begin. When the Prewarn value (PRE 2) is reached, Relay 2 will drop out (this is ideal for flow slow down). When the Batch amount (PRE 1) is reached, Relay 1 will drop out and the Batch is complete.

Several messages will be displayed during normal batch operation (i.e. Batch Fill, Batch Stopped). The keypad is disabled for the duration of these timed messages (approx. 2 sec).

Batcher Configuration

5.4.1 Batcher Configuration.

When the unit is programmed for batch mode, several batch operation choices are available. These choices include: Up or Down Counting, Maximum Batch Preset, Batch Overrun Compensation, Auto Batch Restart, Time Delay, Flow Signal Timeout, Maximum Drain Time, Slow Start Quantity, Start or Reset/Start, and Stop or Stop/Reset.

Batch Count Mode

The Batch Count Mode allows the user to choose whether the unit will batch up to a preset value or batch down from a preset value to zero.

Maximum Batch Preset

The Maximum Batch Preset allows the user to program the Maximum Batch value allowed to be entered by the operator. If an operator should try to program a batch higher than this value, the unit will not allow the value to be entered and will prompt the user with an error message saying that the Maximum Batch Preset has been exceeded.

Batch Overrun

The Batch Overrun is used for batch applications that have slow responding valves and a consistent batching flowrate. When the Batch Overrun is set, the unit will compensate for batch overruns by computing an averaged overrun value from the last four batches. This average is used to internally adjust the batch setpoint to minimize overrun.

Auto Batch Restart

The Auto Batch Restart function allows the user to set an amount of time to automatically restart a batch after the completion of a batch. This time can be set from 1 to 99 seconds.

Time Delay

The Time Delay for Auto Batch Restart functions as follows: When a batch is completed, the next batch will automatically start after the amount of time entered here.

START, RESET/START and STOP, STOP/RESET

When configuring the control inputs, Control Input1 can be set for START or RESET/START. When set for START, the unit will start batching when a signal is applied to Control Input1 or the front panel Start key is pressed. A separate Reset signal must be used to clear the previous batch total. When set for RESET/START, the unit will automatically reset then start when a signal is applied to Control Input1 or the front panel Start key is pressed (provided that the pervious batch was completed). If a previous batch was stopped during a batch cycle, the unit will Start from where it was stopped.

Control Input 2 can be set for STOP or STOP/RESET. When set for STOP, the unit will stop batching when a signal is applied to Control Input 2 or the front panel Stop key is pressed. A separate Reset signal must be used to clear the batch total. When set for STOP/RESET, a running batch will stop when a signal is applied to Control Input 2 or the front panel Stop key is pressed. If the unit is Stopped or after a completed batch, the unit will reset when a signal is applied to Control Input 2 or the front panel Stop key is pressed.

NOTE: Applying a voltage level to Control Input 2 will inhibit all Start inputs in either mode.

Password Protection
(Batch mode)**5.4.2 Password Protection for Batcher Mode**

After an Operator and/or Supervisor Password is entered in the setup mode (see section 6.3, SETUP PASSWORD submenu), the unit will be locked. The unit will prompt the user for the password when trying to perform the following functions:

Clear Grand Total
Enter Menu

The Supervisor password should be reserved for supervisors. The Supervisor password will allow access to restricted areas of the Setup and Test menus.

The passwords are factory set as follows:

Operator = 0
Supervisor = 2000

Relay Operation
(Batch mode)**5.4.3 Relay Operation in Batcher mode**

Up to four relays are available (two standard) for alarm outputs. Preset 1 (RLY1) is reserved for batch amount, Preset 2 (RLY2) is reserved for prewarn. (see section 5.4 Batcher Operation for Relay 1 & Relay 2 functions)

Preset 1 (RLY1) and Preset 2 (RLY2) are easily accessible by pressing the PRE 1 or PRE 2 key on the front panel. Preset 3 and Preset 4 are accessible only through the setup menu.

Relays 3 and 4 can be assigned to trip according to rate, total, temperature, overrun or alarm. When Rate is selected the relays can be programmed for low or high alarms.

Pulse Output
(Batch mode)**5.4.4 Pulse Output in Batcher mode**

The isolated pulse output (open collector) is menu assignable to Volume Total, Corrected Volume Total or Mass Total. The pulse output duration can be set for 10mS (50 Hz max) or 100mS (5 Hz max). A pulse output scale factor (pulse value) can be set to scale the pulse output. The pulse output is ideal for connecting to remote totalizers or other devices such as a PLC. See section 1.3 for electrical specifications.

Analog Output
(Batch mode)**5.4.5 Analog Output in Batcher mode**

The analog output is menu assignable to correspond to the Volume Rate, Corrected Volume Rate, Mass Rate, Temperature, Density, Volume Total, Corrected Volume Total or Mass Total. The analog output is ideal for "trend" tracking using strip chart recorders or other devices.

RS-232 Serial Port
(Batch mode)**5.4.6 RS-232 Serial Port Operation in Batch mode**

The RS-232 serial port can be used for programming (using the Setup Disk) or for communicating to printers and computers in the Operating Mode (Run Mode).

PC Communications:

The Setup Disk also allows the user to query the unit for operating status such as Flow Rate, Flow Total, Temperature, Density, Presets, etc.

Operation of RS-232 Serial Port with Printers:Transaction Printing

For transaction printing, the user defines the items to be included in the printed document (see section 6.3.20 SET DATA OUTPUT, Select_list). The transaction document can be initiated by pressing the PRINT key, by a remote contact closure or print at end of batch.

Data Logging

In data logging, the user defines the items to be included in each data log (see section 6.3.20 SET PRINTER OUTPUT, Select_list). The user can also select when (time of day) or how often (print interval) the data log is to be made (see section 6.3.19 SET PRINTER OUTPUT, Configure).

System Setup and Maintenance Report

The system setup and maintenance report lists all of the instrument setup parameters and usage for the current instrument configuration. The audit trail information and a status report is also printed. This report is initiated in the Test menu (see section 8.2.3 PRINT SYSTEM SETUP).

RS-485 Serial Port
(Batch mode)**5.4.7 RS-485 Serial Port (optional)****RS-485 Port Description:**

The optional RS-485 card utilizes Modbus RTU protocol to access a variety of process parameters and totalizers. Batches/Relays can be controlled remotely via Modbus. In addition, action routines can be executed. For further information, contact factory and request RS-485 Protocol manual.

Operation of Serial Communication Port with PC

The flow computer's RS-485 channel supports a number of Modbus RTU commands. Modbus RTU drivers are available from third party sources for a variety of Man Machine Interface software for IBM compatible PC's.

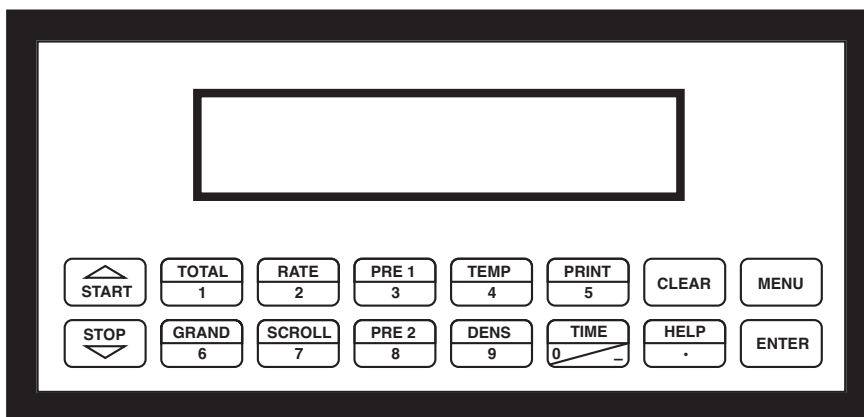
The user reads and writes information from/to the RS-485 using the Modbus RTU commands. The SUPERtrol-I then responds to these information and command requests.

Process variables and totalizers are read in register pairs in floating point format. Time and date are read as a series of integer register values. Alarms are individually read as coils. Action routines are initiated by writing to coils.

6. PROGRAMMING

6.1 Front Panel Operation Concept for Program Mode

The SUPERtrol-I is fully programmable through the front panel. Please review the following usage summary before attempting to use the instrument.



Setup Mode:

MODE CHANGES

Pressing the MENU key will offer selections of RUN, SETUP, TEST. RUN is the normal operating mode for the instrument. SETUP offers various sub-menus used for instrument setup. TEST offers various sub-menus for Test, Calibration and System Start-up.

Submenu GROUP NAVIGATION

Use the UP and DOWN arrow keys to navigate up and down through the Sub-Menu groups when in the SETUP or TEST mode. Press the ENTER key to enter a desired setup or test Sub-Menu group.

SELECTION OF ITEM

During setup, the unit will often offer multiple choices for a given topic. The topic prompt appears on the top line of the display. The choices are shown on the lower line of the display.

To select an item, press the key beneath the desired choice. The selected choice will blink. Press the ENTER key to accept the selected choice.

NUMERIC ENTRY

The keys labeled "0 - 9", "-", ".", CLEAR and ENTER are used to enter numerical values. A leading 0 will assume that you intend to enter a minus "-" sign. Press the CLEAR key to clear the existing value and to enable editing.

TEXT CHARACTER ENTRY

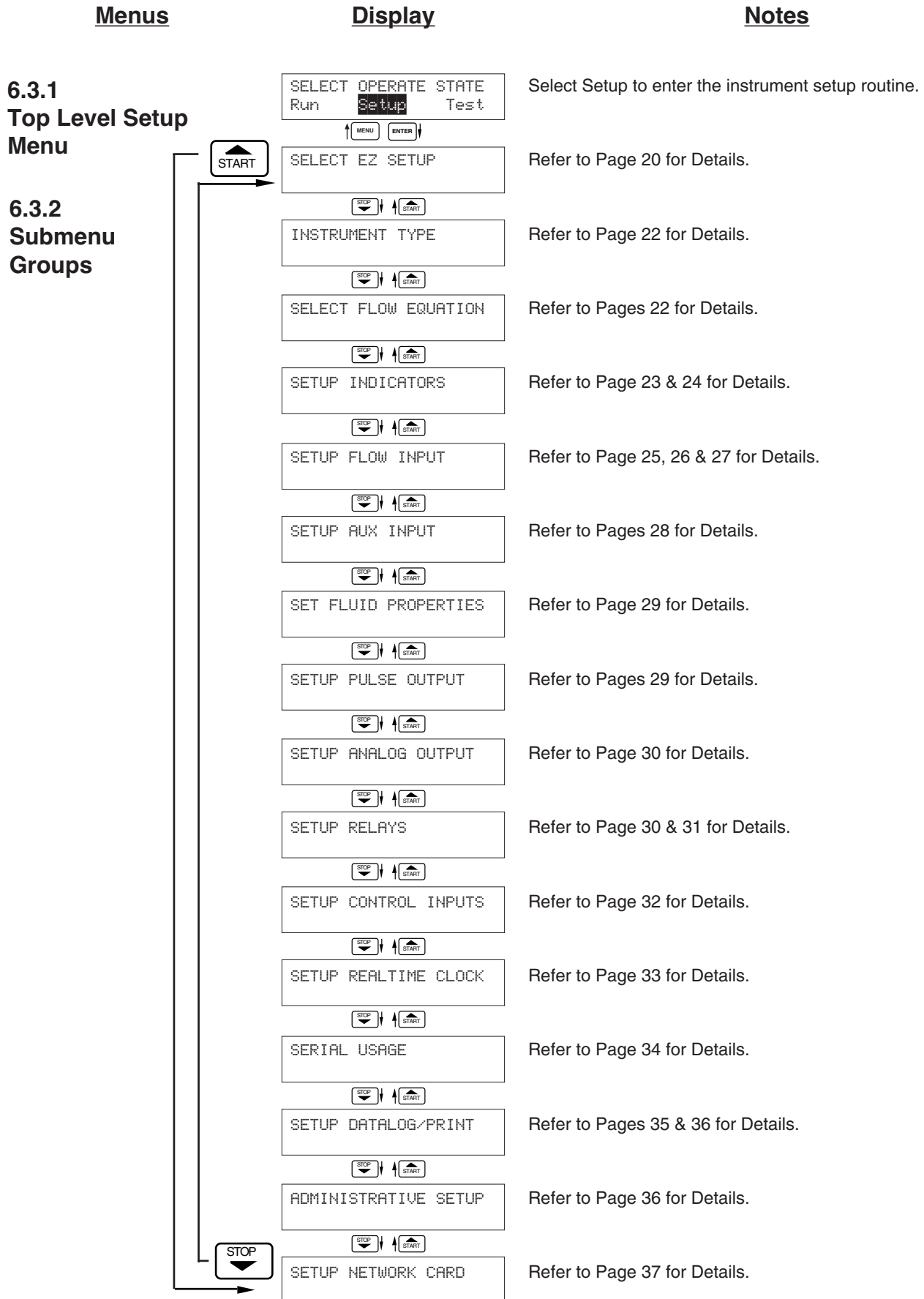
Some setup items (i.e. Descriptors, Units Label) require the user to enter text characters. Press CLEAR to enable editing. The UP and DOWN arrow keys are used to scroll through the available character sets for each individual character. Press the ENTER key to accept the character and advance to the next character.

6.2 EZ Setup

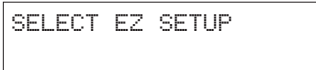
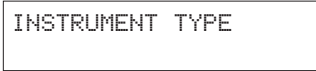

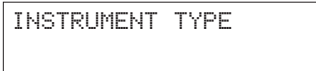
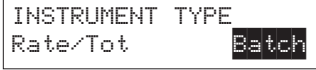
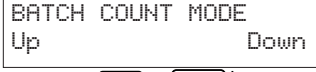
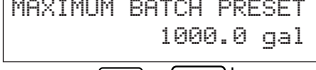
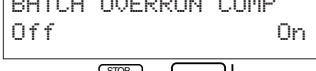
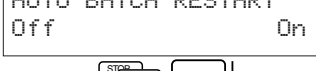
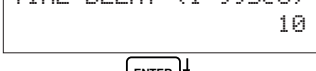
The EZ Setup routine is a quick and easy way to configure the unit for the most commonly used instrument functions. This setup assumes that you are measuring Volumetric Flow using a high level, DC Pulsing flow sensor. Entering the EZ Setup mode automatically sets many features. This may cause any previously programmed information to be lost or reset. For a complete customized configuration, see sections 6.3 and 6.4.

Menus	Display	Notes
6.2.1 TOP LEVEL SETUP MENU	<pre> SELECT OPERATE STATE Run Setup Test ENTER </pre>	Select Setup to enter the instrument setup routine.
	<pre> SELECT EZ SETUP ENTER </pre>	Press ENTER to begin EZ Setup routine.
6.2.2 EZ Setup Submenu Groups	<pre> ARE YOU SURE? No Yes ENTER </pre>	Confirm that you want to run EZ Setup. Caution: Any previous program settings may be lost or reset.
	<pre> INSTRUMENT TYPE Rate/Tot Batch ENTER </pre>	Instrument Type.
	<pre> RATE TIME BASE Sec Min Hour Day ENTER </pre>	Select the appropriate rate time base.
	<pre> RATE DEC PLACES 0 ENTER </pre>	Enter the desired rate decimal location. 0-3 decimal places allowed.
	<pre> TOTAL VOLUME UNITS gal ENTER </pre>	Enter the desired totalizer units label.
	<pre> TOTAL DEC PLACES 0 ENTER </pre>	Enter the desired totalizer decimal location. 0-3 decimal places allowed.
	<pre> K_FACTOR TYPE Avg LinTbl UVC ENTER </pre>	Enter the desired K-Factor Type.
	<pre> AVERAGE KA-FACTOR ##### P/gal </pre>	If Average selected, Enter the desired Average K-Factor.
	<pre> LINEAR TABLE KA Fre01:##### Hz ENTER </pre>	If LinTbl or UVC selected, Enter the desired frequency/ K-Factor pair for each point in the Linearization Table.
	<pre> LINEAR TABLE KA KA--01:##### ENTER </pre>	Enter a frequency of 0 for any point other than Fre01 to exit Linearization Table setup.
	<pre> FS ANALOG OUT 20mA #####gal/m ENTER </pre>	Enter the desired full scale setting for the analog output.
	<pre> RATE 00.0 gal/m TOTAL 0 gal </pre>	Return to Run Mode

6.3 Setup Menus



6.4 Setup Sub-Menus

Sub-menus	Display	Notes
6.4.1 SELECT EZ SETUP	 <p>Advance To INSTRUMENT TYPE</p>	<p>Refer to page 20 for EZ Setup routine.</p> <p>Press the DOWN (stop) key to advance to Instrument Type. Press the UP (start) key to advance to Administrative Setup.</p>
6.4.2 INSTRUMENT TYPE	 <p>Rate/Tot</p>  <p>Advance To SELECT FLOW EQUATION</p>	<p>Press ENTER to enter Instrument Type sub-menus.</p> <p>Press ENTER when Rate/Total is flashing to configure the instrument as a Ratemeter/Totalizer.</p> <p>If Rate/Tot selected, advance to Select Flow Equation.</p>
	 <p>Batch</p>       <p>Advance To SELECT FLOW EQUATION</p>	<p>Press ENTER to enter Instrument Type sub-menus.</p> <p>Press ENTER when Batch is flashing to configure the instrument as a Batcher.</p> <p>Select UP to Reset to 0 and count up to preset. Select DOWN to reset to Preset and count down to 0.</p> <p>Enter the maximum allowable Batch Preset. The operator will not be able to enter a batch preset larger than this value.</p> <p>Select ON to set the unit to operate using a Batch Overrun Compensation routine. Select OFF to inhibit Batch Overrun Compensation routine. (See Section 5.4)</p> <p>Select On to enable the Auto Batch Restart. This will automatically restart the unit at the end of each batch run. Select Off if this is not desirable.</p> <p>Enter Time Delay for Auto Batch Restart. When a batch is completed, the next batch will start after the amount of time entered here.</p>

<u>Sub-menus</u>	<u>Display</u>	<u>Notes</u>
6.4.3 SELECT FLOW EQUATION	<div>SELECT FLOW EQUATION</div> <div>ENTER ↓</div> <div>SELECT FLOW EQUATION Volume Mass Cor/Vol</div> <div>ENTER ↓</div> <div>Advance To SETUP INDICATORS (Total)</div>	<p>Press ENTER to enter Select Flow Equation submenus.</p> <p>Press ENTER when desired flow equation is flashing.</p>
6.4.4 SETUP INDICATORS (Total)	<div>SETUP INDICATORS</div> <div>ENTER ↓</div> <div>SETUP INDICATORS Total Dens Rate Temp</div> <div>ENTER ↓</div> <div>TOTAL DESCRIPTOR TOTAL</div> <div>ENTER ↓</div> <div>TOTAL VOLUME UNITS gal</div> <div>ENTER ↓</div> <div>TOTAL DEC PLACES 0</div> <div>ENTER ↓</div> <div>Advance To SETUP INDICATORS (Density)</div>	<p>Press ENTER to begin setup of the Indicators</p> <p>Press ENTER when Total is flashing to configure the Totalizer Indicators</p> <p>Enter the desired Total Descriptor</p> <p>Enter the desired Volume Units Label for the Totalizer.</p> <p>Select the desired Total Decimal Place. 0-3 decimal places allowed.</p>
6.4.5 SETUP INDICATORS (Density)	<div>SETUP INDICATORS Total Dens Rate Temp</div> <div>ENTER ↓</div> <div>DENSITY DESCRIPTOR DENS</div> <div>ENTER ↓</div> <div>DENSITY MASS UNITS lbs</div> <div>ENTER ↓</div> <div>DENSITY DEC PLACES 0</div> <div>ENTER ↓</div> <div>Advance To SETUP INDICATORS (Rate)</div>	<p>Press ENTER when Dens is flashing to configure the Density Indicators.</p> <p>Enter the desired Density Descriptor.</p> <p>Enter the desired Mass Units Label for Density.</p> <p>Select the desired Density Decimal Place. 0-3 decimal places allowed.</p>

<u>Sub-menus</u>	<u>Display</u>	<u>Notes</u>
6.4.6 SETUP INDICATORS (Rate)	<div> <div> SETUP INDICATORS Total Dens Rate Temp </div> <div>ENTER ↓</div> <div> RATE TIME BASE Sec Min Hour Day </div> <div>ENTER ↓</div> <div> RATE DESCRIPTOR <div> <div></div> <div>RATE</div> </div> </div> <div>ENTER ↓</div> <div> RATE DEC PLACES <div> <div></div> <div>0</div> </div> </div> <div>ENTER ↓</div> <div> RATE AVG FILTER <div> <div></div> <div>0</div> </div> </div> <div>ENTER ↓</div> <div> QUICK UPDATE % <div> <div></div> <div>5</div> </div> </div> <div>ENTER ↓</div> <div> Advance To SETUP INDICATORS (Temperature) </div> </div>	<p>Press ENTER when Rate is flashing to configure the Ratemeter Indicators</p> <p>Select the desired Rate Time Base.</p> <p>Enter the desired Descriptor for the Ratemeter.</p> <p>Select the desired Rate Decimal Place. 0-3 decimal places allowed.</p> <p>Enter desired Rate Averaging Filter.</p> <p>Enter desired Percent of Change for Quick Update. If the current flowrate deviates by an amount greater than the percentage value entered, the Rate Averaging is inhibited. (See Page 57 for more details.)</p>
6.4.7 SETUP INDICATORS (Temperature)	<div> <div> SETUP INDICATORS Total Dens Rate Temp </div> <div>ENTER ↓</div> <div> TEMP DESCRIPTOR <div> <div></div> <div>TEMP</div> </div> </div> <div>ENTER ↓</div> <div> TEMPERATURE SCALE Deg_C Deg_F </div> <div>ENTER ↓</div> <div> TEMP DEC PLACES <div> <div></div> <div>0</div> </div> </div> <div>ENTER ↓</div> <div> Advance To SETUP FLOW INPUT </div> </div>	<p>Press ENTER when Temp is flashing to configure the Temperature Indicators.</p> <p>Enter the desired Temperature Descriptor.</p> <p>Enter the desired Temperature Scale.</p> <p>Select the desired Temperature Decimal Place. 0-3 decimal places allowed.</p>

Sub-menus

Display

Notes

6.4.8

SETUP

FLOW INPUT

(Pulse - Ain & PS (A=B))

NOTE:

Ain = Single Pulse

PS(A=B) = Pulse Security

Qx1 = Quadrature

Qx2 = Quadrature x 2

SETUP FLOW INPUT

ENTER ↓

EXCITATION VOLTAGE
5v 12v 24v

ENTER ↓

FLOW INPUT TYPE
Pulse Analog

ENTER ↓

PULSE INPUT TYPE
Ain PS(A=B) Qx1 Qx2

ENTER ↓

PULSE TRIGGER LEVEL
10mV 100mV 2.5V

ENTER ↓

LOW PASS FILTER
40Hz 3KHz 20KHz

ENTER ↓

INPUT TERMINATION
Pullup Pulldown None

ENTER ↓

MAX WIN 1-999 1/10 s
1

ENTER ↓

K_FACTOR TYPE
Avg LinTbl UVC

ENTER ↓

AVERAGE KA-FACTOR
P/gal

LINEAR TABLE KA
Fre01:##### Hz

ENTER ↓

LINEAR TABLE KA
KA--01:##### P/gal

ENTER ↓

LOW FLOW RATE ALARM
gal/m

ENTER ↓

HIGH FLOW RATE ALARM
gal/m

ENTER ↓

Advance To
SETUP AUX INPUTS

Through 16 Points

Press ENTER to begin setup of Flow Input.

Select the desired Excitation Voltage.

Press ENTER when Pulse is flashing to configure the flow input for Pulse signals.

Enter the desired Pulse type. See side note.

Select the desired Input Pulse Trigger Level.

Select the desired Low Pass Filter.
(Max. Count Speed).

Select the proper input termination.

Enter the desired Maximum Sample Window Time (0.1-99.9 sec).

Enter the desired K-Factor Type.

If Avg selected, Enter the desired Average K-Factor.

If LinTbl selected,
Enter the desired frequency/ K-Factor pair for each point in the Linearization Table.

NOTE: Enter 0 for Fre value of any point (other than Fre01) to exit the routine and use the values entered up to that point.

Enter the desired volumetric Low Rate Alarm.
This will trigger an alarm message if alarm conditions occur. The relays are not affected.

Enter the desired volumetric High Rate Alarm.
This will trigger an alarm message if alarm conditions occur. The relays are not affected.

Submenus

Display

Notes

6.4.9

SETUP FLOW INPUT

(Pulse - Quadrature,
Qx1 or Qx2)

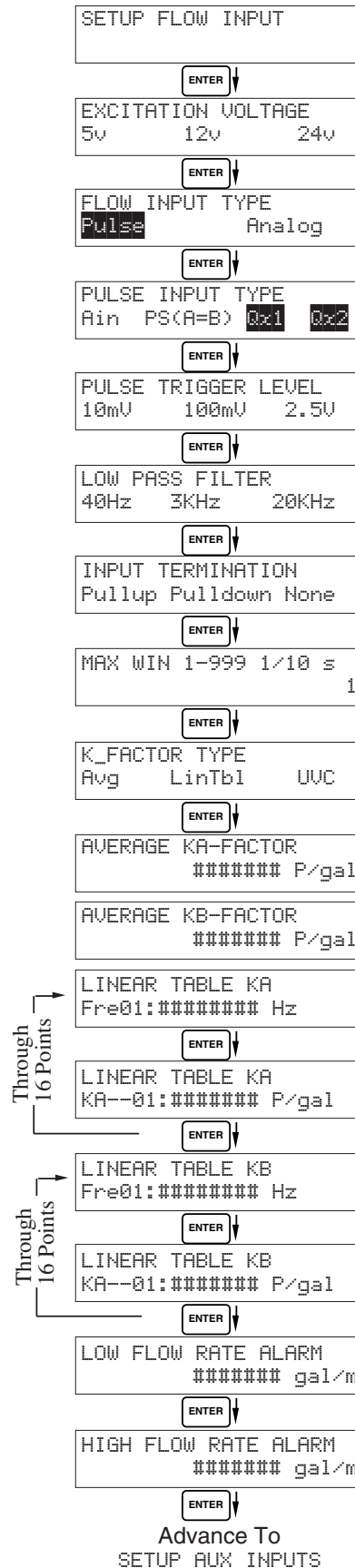
NOTE:

Ain = Single Pulse

PS(A=B) = Pulse
Security

Qx1 = Quadrature

Qx2 = Quadrature x 2



Press ENTER to begin setup of Flow Input.

Select the desired Excitation Voltage.

Press ENTER when Pulse is flashing to configure the flow input for Pulse signals.

Enter the desired Pulse type. See side note.

Select the desired Input Pulse Trigger Level.

Select the desired Low Pass Filter.
(Max. Count Speed).

Select the proper input termination.

Enter the desired Maximum Sample Window Time (0.1-99.9 sec).

Enter the desired K-Factor Type.

If Avg selected, Enter the desired Average K-Factor (KA for channel A).

Enter the desired Average K-Factor (KB for channel B).

If LinTbl selected,
Enter the desired frequency/ K-Factor pair for each point in the Linearization Table. (channel A)

NOTE: Enter 0 for Fre value of any point (other than Fre01) to exit the routine and use the values entered up to that point.

Enter the desired frequency/ K-Factor pair for each point in the Linearization Table. (channel B)

NOTE: Enter 0 for Fre value of any point (other than Fre01) to exit the routine and use the values entered up to that point.

Enter the desired volumetric Low Rate Alarm.
This will trigger an alarm message if alarm conditions occur.
The relays are not affected.

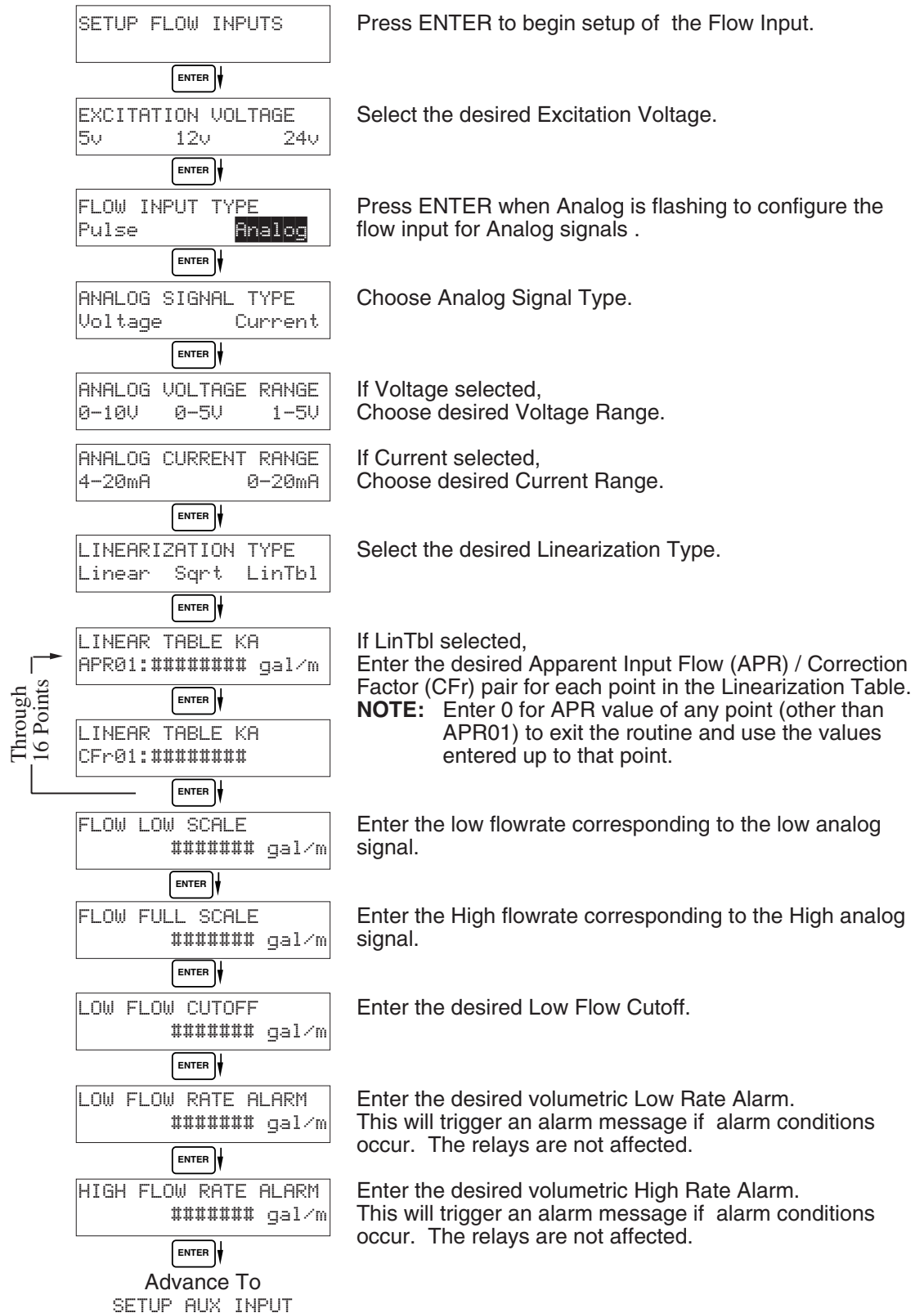
Enter the desired volumetric High Rate Alarm.
This will trigger an alarm message if alarm conditions occur.
The relays are not affected.

Sub-menus

Display

Notes

6.4.10 SETUP FLOW INPUT (Analog)



Sub-menus	Display	Notes
6.4.11 SETUP AUX INPUT	<pre> SETUP AUX INPUT ┌──────────┐ └──────────┘ ENTER ↓ AUX INPUT TYPE None Dens Temp ┌──────────┐ └──────────┘ ENTER ↓ AUX SIGNAL TYPE Voltage Current RTD ┌──────────┐ └──────────┘ ENTER ↓ INPUT SIGNAL RANGE 0-10V 0-5V 1-5V ┌──────────┐ └──────────┘ ENTER ↓ INPUT SIGNAL RANGE 4-20mA 0-20mA ┌──────────┐ └──────────┘ ENTER ↓ AUX LOW SCALE ##### F ┌──────────┐ └──────────┘ ENTER ↓ AUX FULL SCALE ##### F ┌──────────┐ └──────────┘ ENTER ↓ AUX DEFAULT ##### F ┌──────────┐ └──────────┘ ENTER ↓ AUX LOW ALARM ##### F ┌──────────┐ └──────────┘ ENTER ↓ AUX HIGH ALARM ##### F ┌──────────┐ └──────────┘ ENTER ↓ DENS EXTRACT METHOD Therm_Coef API_2540 ┌──────────┐ └──────────┘ ENTER ↓ Advance To SET FLUID PROPERTIES </pre>	<p>Press ENTER to begin setup of the Auxiliary Input.</p> <p>Select Temperature to set the Auxiliary Input for Temperature inputs.</p> <p>Choose Temperature Signal Type. Advance to "Aux Default", if RTD selected.</p> <p>If Voltage selected, Choose desired Voltage Range. Skip if RTD.</p> <p>If Current selected, Choose desired Current Range. Skip if RTD.</p> <p>Enter the low temperature scale corresponding to the low temperature signal. Skip if RTD.</p> <p>Enter the high temperature scale corresponding to the high temperature signal. Skip if RTD.</p> <p>Enter the Default Temperature. The unit will use this value if the temperature input fails.</p> <p>Enter the Low setpoint for the Temperature Alarm.</p> <p>Enter the High setpoint for the Temperature Alarm.</p> <p>Choose the Density Extraction method to be used.</p>

Sub-menus	Display	Notes
6.4.12 SET FLUID PROPERTIES	<pre> SET FLUID PROPERTIES [ENTER] REF. DENSITY ##### lbs/g [ENTER] REF. TEMPERATURE ##### F [ENTER] EXPAN. FACTOR [xe-6] ##### [ENTER] CALIBRATION DENSITY ##### [ENTER] VISCOSITY COEF. A 0.000 [ENTER] VISCOSITY COEF. B 0.000 [ENTER] BASE DENSITY H2O@4C ##### lbs/g [ENTER] Advance To SETUP PULSE OUTPUT </pre>	<p>Press ENTER at this prompt to Set Fluid Properties.</p> <p>Enter the Reference Density. This is used in the calculation of density when you have a temp transmitter and used for corrected flow calculation if you have a density transmitter.</p> <p>Enter the Reference Temperature.</p> <p>Enter the proper Expansion Factor. (If Temp Compensated for Mass or Corrected Volume) See Section 7.4, Calculating the Expansion Factor.</p> <p>Enter the Calibration Density. This is used in calculation of flow for analog inputs using SQRT.</p> <p>Enter the Viscosity A Coefficient. See section 7.5, Computation of Viscosity Coef. A and B.</p> <p>Enter the Viscosity B Coefficient. See section 7.5, Computation of Viscosity Coef. A and B.</p> <p>Enter the Base Density H2O@4C. This is used in the centistoke calculation for UVC.</p>
6.4.13 SETUP PULSE OUTPUT	<pre> SETUP PULSE OUTPUT [ENTER] PULSE OUTPUT USAGE Off Vol CVol/Mass [ENTER] PULSE WIDTH 10mS 100mS [ENTER] PULSE VALUE ##### gal/P [ENTER] Advance To SETUP ANALOG OUTPUT </pre>	<p>Press ENTER at this prompt to setup the Pulse Output.</p> <p>Select the desired Pulse Output Usage.</p> <p>Select the desired Pulse Width for the Pulse Output.</p> <p>Enter the desired Pulse Value for the Pulse Output (Units per Pulse).</p>

Sub-menus	Display	Notes
6.4.14 SETUP ANALOG OUTPUT	<div>SETUP ANALOG OUTPUT</div> <div>ENTER ↓</div> <div>ANALOG OUTPUT USAGE Rate Total Temp Dens</div> <div>ENTER ↓</div> <div>ANALOG OUT FLOW TYPE Vol CVol/Mass</div> <div>ENTER ↓</div> <div>ANALOG OUTPUT RANGE 4-20mA 0-20mA</div> <div>ENTER ↓</div> <div>LS ANALOG OUTPUT ##### gal/m</div> <div>ENTER ↓</div> <div>FS ANALOG OUT 20mA ##### gal/m</div> <div>ENTER ↓</div> <div>ANALOG OUT DAMPING 0.0</div> <div>ENTER ↓</div> <div>Advance To SETUP RELAYS</div>	<p>Press ENTER when Analog is flashing to setup the Analog Output.</p> <p>Select the desired Analog Output Usage.</p> <p>Only if Rate selected & Flow EQ. = Mass, Cor/Vol Select the desired Analog Output Flow.</p> <p>Select the desired current range for the Analog Output.</p> <p>Enter desired Analog Output Low Scale Value. NOTE: Units label will correspond with output usage type selected.</p> <p>Enter desired Analog Output Full Scale Value.</p> <p>Enter the desired Analog Output Damping Constant.</p>
6.4.15 SETUP RELAYS (Relay 1 & Relay 2)	<div>SETUP RELAYS Rly1 Rly2 Rly3 Rly4</div> <div>ENTER ↓</div> <div>RELAY 1 USAGE RATE TOTAL NA</div> <div>ENTER ↓</div> <div>RELAY 1 DELAY sec 0</div> <div>ENTER ↓</div> <div>RELAY 1 MODE LO_ALARM HI_ALARM</div> <div>ENTER ↓</div> <div>RELAY 1 DURATION #####</div> <div>ENTER ↓</div> <div>RELAY 1 SETPOINT ##### gal</div> <div>ENTER ↓</div> <div>RELAY 1 HYSTERESIS ##### gal/m</div> <div>ENTER ↓</div> <div>Advance To SETUP RELAYS 3, 4</div>	<p>Select the desired Relay for setup. (Relays 3 & 4 Optional)</p> <p>If Relay 1 or Relay 2 Selected, Select Rate, Total or NA.</p> <p>If Rate selected, enter desired relay activation delay value.</p> <p>Select the desired Relay Activation. Low: Relay activates when reading is below setpoint. High: Relay activates when reading is above setpoint. If Total Selected, Enter desired Relay Duration.</p> <p>Enter the desired Setpoint. The Setpoint can be edited in run mode using the PRE 1 key (PRE 2 key for Relay 2).</p> <p>If Rate, selected, Enter desired Relay Hysteresis.</p>

NOTE:
In Batch mode,
Relay 1 is reserved
for Preset,
Relay 2 is reserved
for Prewarn.

Sub-menus

Display

Notes

6.4.15 (Continued) SETUP RELAYS (Relay 3 & Relay 4)

NOTE:

Settings for Relays 3 & 4 may be entered even if relays are not supplied. The settings will still trigger display alarms.

```

SETUP RELAYS
R1y1 R1y2 R1y3 R1y4
  ENTER ↓
RELAY 3  USAGE
Rate Tot Aux Ovrn NA
RELAY 4  USAGE
Rate Tot Aux Alrm NA
  ENTER ↓
RELAY 3  DELAY      sec
                        0
  ENTER ↓
RELAY 3  MODE
LO_ALARM  HI_ALARM
  ENTER ↓
RELAY 3  DURATION
                        #####
  ENTER ↓
RELAY 3  SETPOINT
                        ##### gal
  ENTER ↓
RELAY 3  HYSTERESIS
                        ##### gal/m
  ENTER ↓
Advance To
SETUP CONTROL INPUTS
  
```

Select the desired Relay for setup.
(Relays 3 & 4 Optional)

If Relay 3 Selected,
Choose Rate, Total, Aux, Ovrn or NA.

If Relay 4 Selected,
Choose Rate, Total, Aux, Alrm or NA.

If Rate / Aux selected, enter desired relay activation
delay value.

Select the desired Relay Activation for Rate/Aux.
Low: Relay activates when reading is below setpoint.
High: Relay activates when reading is above setpoint.

If Total Selected, Enter desired Relay Duration.

Enter the desired Setpoint.

If Rate, selected, Enter desired Relay Hysteresis.

RELAY NOTES & CONSIDERATIONS

1. Relay activation is based on the computed readings not the displayed value. Therefore the display damping factor will not affect the relay response time. The RELAY DELAY feature allows the user to enter a time delay for relay activation. This feature is very useful in applications where short over/under range conditions are not considered alarm conditions.
2. When INSTRUMENT TYPE is set to batcher, Relay 1 is reserved for PRESET and Relay 2 is reserved for PREWARN.
3. Setting the relays to NA (Not Assigned), will allow the relay activation to be controlled via the RS-232 Serial and/or RS-485 Modbus ports.
4. Relay 3 and Relay 4 settings may be used to trigger display alarm conditions even if the relays are not supplied.

<u>Sub-menus</u>	<u>Display</u>	<u>Notes</u>
6.4.16 SETUP CONTROL INPUTS (RATE/TOTAL)	<pre> SETUP CONTROL INPUTS [ENTER] SETUP CONTROL INPUTS Input1 Input2 Input3 [ENTER] CONTROL INPUT1 USAGE INHIBIT_TOTAL NA CONTROL INPUT2 USAGE RESET_TOTAL NA CONTROL INPUT3 USAGE Prn Ack KeyLk NA [ENTER] Advance To SETUP REALTIME CLOCK </pre>	<p>Press Enter to begin setup of the Control Inputs.</p> <p>Select the desired Control Input for setup.</p> <p>If Control Input 1 Selected, Select Inhibit Total or NA (Not Assigned).</p> <p>If Control Input 2 Selected, Select Reset Total or NA (Not Assigned).</p> <p>If Control Input 3 Selected, Select Prn (Print), Ack (acknowledge), KeyLk (Keylock) or NA (Not Assigned). ACK will acknowledge and clear alarms and warning messages. Note: Alarms may reassert themselves if alarm conditions are still present.</p>
6.4.17 SETUP CONTROL INPUTS (BATCH)	<pre> SETUP CONTROL INPUTS Input1 Input2 Input3 [ENTER] CONTROL INPUT1 USAGE Start Rst/Start NA CONTROL INPUT2 USAGE Stop Stop/Rst NA CONTROL INPUT3 USAGE Rst Prn KeyLk Ack NA [ENTER] Advance To SETUP REALTIME CLOCK </pre>	<p>Select the desired Control Input for setup.</p> <p>If Control Input 1 Selected, Select Start ,Reset/Start, NA (Not Assigned).</p> <p>If Control Input 2 Selected, Select Stop, Stop/Reset, NA (Not Assigned).</p> <p>If Control Input 3 Selected, Select Prn (Print), Ack (acknowledge), KeyLk (Keylock) or NA (Not Assigned). ACK will acknowledge and clear alarms and warning messages. Note: Alarms may reassert themselves if alarm conditions are still present.</p>

<u>Sub-menus</u>	<u>Display</u>	<u>Notes</u>
6.4.18 SETUP REALTIME CLOCK (Time)	<pre> SETUP REALTIME CLOCK [ENTER]↓ SETUP REALTIME CLOCK Time Date [ENTER]↓ CLOCK TYPE 24HR 12HR [ENTER]↓ SELECT CLOCK AM/PM AM PM [ENTER]↓ TIME OF DAY HH:MM:SS ##:##:## [ENTER]↓ Advance To SETUP REALTIME CLOCK (Date) </pre>	<p>Press Enter to begin setup of the Realtime Clock.</p> <p>Select Time to set the time.</p> <p>Select 24Hr or 12Hr clock</p> <p>If 12Hr Clock, Enter AM or PM</p> <p>Enter time of day.</p>
6.4.19 SETUP REALTIME CLOCK (Date)	<pre> SETUP REALTIME CLOCK Time Date [ENTER]↓ DATE: MONTH, DAY, YEAR ##/##/#### [ENTER]↓ Advance To SERIAL USAGE </pre>	<p>Select Date to enter the date.</p> <p>Enter the date. (Month, Day, Last two digits of Year)</p>

Sub-menus

Display

Notes

6.4.20 SERIAL USAGE

SERIAL USAGE

ENTER ↓

SERIAL HARDWARE
RS232 RS485

ENTER ↓

DEVICE ID ##

ENTER ↓

BAUD RATE
300 600 1200 <more>

BAUD RATE
2400 4800 9600 19200

ENTER ↓

PARITY
None Odd Even

ENTER ↓

HANDSHAKING
None Software Hardware

ENTER ↓

DEVICE LINE FEED
<CR> <CR+LF>

ENTER ↓

MODEM OPTIONS
No Yes

ENTER ↓

MODEM INIT MASTER
No Yes

ENTER ↓

MODEM AUTO ANSWER
No Yes

ENTER ↓

CALL OUT PHONE # 0

ENTER ↓

CALL OUT TIME ##:##:##

ENTER ↓

Continued on Next Page

Press Enter to begin setup of the Serial Port.

Select Serial Hardware type for standard port. (See SETUP NETWORK CARD for RS485 Modbus option)

Select the Device ID.

Select the desired Baud Rate.

(If <more> selected)

Select the desired Parity.

Set the Handshake.

Choose end of line termination. Only choose <CR> if your external device automatically assigns a line feed for every <CR> carriage return.

Select "Yes" if the serial port will be used to control a modem.

Select "Yes" to have the unit engage in a configuration conversation with the modem on power up .

Select the desired Modem Auto Answer mode.

Enter the Call Out Phone Number to be dialed for "Call Out Time" or "Print On Error/Alarm".

Enter the time of day to perform Call Out transmission.

Sub-menus	Display	Notes
6.4.20 SERIAL USAGE (continued)	<div>CALL ON ERROR/ALARM No Yes</div> <div>ENTER ↓</div> <div>NUMBER OF REDIALS 0</div> <div>ENTER ↓</div> <div>HANGUP IF 2MIN INACT No Yes</div> <div>ENTER ↓</div> <div>Advance To SETUP DATALOG/PRINT</div>	<p>Select "Yes" to have the unit perform a Call Out transmission upon error/alarm condition.</p> <p>Enter the number of redials to be performed on call out time if busy or no answer. (error/alarm tries until connected)</p> <p>Select "Yes" to perform hangup if there is inactivity for more than 2 minutes.</p>
6.4.21 SETUP DATALOG/PRINT (Configure)	<div>SETUP DATALOG/PRINT</div> <div>ENTER ↓</div> <div>SETUP DATALOG/PRINT Config Select_list</div> <div>ENTER ↓</div> <div>OUTPUT FORMAT Printer Term Dbase</div> <div>ENTER ↓</div> <div>PAGE LENGTH [66 max] 66</div> <div>ENTER ↓</div> <div>TOP MARGIN [60 max] 3</div> <div>ENTER ↓</div> <div>DATALOG PRINT ONLY No Yes</div> <div>ENTER ↓</div> <div>PRINT TIME HH:MM:SS 00:00:00</div> <div>ENTER ↓</div> <div>PRINT INTERVAL 00:00:00</div> <div>ENTER ↓</div> <div>ENABLE PRINT KEY NO YES</div> <div>ENTER ↓</div> <div>PRINT END OF BATCH NO YES</div> <div>ENTER ↓</div> <div>Advance To SETUP DATALOG/PRINT (Select_list)</div>	<p>Press Enter to setup the Datalog/Print information.</p> <p>Select Config to configure the Datalog/Print information.</p> <p>Select the type of Output Format.</p> <p>Enter the desired Page Length. If Printer selected above.</p> <p>Enter the desired Top Margin. If Printer selected above.</p> <p>Select Yes to record events to the datalogger only. Events will not be sent to the serial port.</p> <p>Enter Print Time, printer will print at this time every day. Enter 00:00:00 to inhibit print time.</p> <p>Enter Print Interval, Enter 00:00:00 to inhibit print interval..</p> <p>Select YES to enable Print Key. Select NO to disable Print Key</p> <p>Batch mode only. Select Yes to print at end of batch.</p>

Sub-menus	Display	Notes
6.4.22 SETUP DATALOG/PRINT (Select_list)	<pre> graph TD S1[SET DATALOG/PRINT] -- ENTER --> S2[SET DATALOG/PRINT Config Select_list] S2 -- ENTER --> S3[PRINT LIST ITEMS TOTAL YES] S3 -- ENTER --> S4[PRINT LIST ITEMS RATE YES] S4 -- ENTER --> S5[PRINT LIST ITEMS PRE 1 YES] S5 -- ENTER --> S6[PRINT LIST ITEMS DataLog size =001489] S6 -- ENTER --> S7[Advance To ADMINISTRATIVE SETUP] S3 -- STOP --> S4 S4 -- START --> S3 </pre> <p>List Items:</p> <ul style="list-style-type: none"> TOTAL RATE PRE1 TEMP GRAND PRE2 DENS TIME 	<p>Press enter to begin Setup Datalog/Print routine.</p> <p>Press enter when Select_list is selected to setup print list.</p> <p>Use Up and Down arrow keys to view list status. Press the Corresponding function key to the items that you wish to add or remove from the list. Items marked with Yes will be added to the list, items marked with No will be removed from the list.</p> <p>The Select Print List Information display shows the current possible Datalog size.</p>
6.4.23 ADMINISTRATIVE SETUP	<pre> graph TD S1[ADMINISTRATIVE SETUP] -- ENTER --> S2[OPERATOR PASSWORD *****] S2 -- ENTER --> S3[SUPERVISOR PASSWORD *****] S3 -- ENTER --> S4[SOFTWARE VERSION Vxx.xx] S4 -- ENTER --> S5[PRODUCT ORDER CODE ST1xxxxxxx] S5 -- ENTER --> S6[UNIT SERIAL NUMBER 00000] S6 -- ENTER --> S7[SENSOR SERIAL NUMBER 00000] S7 -- ENTER --> S8[Advance To SETUP NETWORK CARD] </pre>	<p>Press Enter to begin Administrative Setup.</p> <p>Enter Operator Password. (Factory Set to 0)</p> <p>Enter Supervisor Password. (Factory Set to 2000)</p> <p>This display is used to show the software version of the installed software.</p> <p>This display is used to show the product order code (model number).</p> <p>This display is used to show the unit's serial number.</p> <p>This display is used to show the sensor's serial number.</p>

<u>Sub-menus</u>	<u>Display</u>	<u>Notes</u>
6.4.24 SETUP NETWORK CARD (optional)	<div> <div>SETUP NETWORK CARD</div> <div>ENTER ↓</div> </div>	Press Enter to setup Network Card
	<div> <div>SELECT NTW PROTOCOL ModbusRTU</div> <div>ENTER ↓</div> </div>	Select desired Network Protocol.
	<div> <div>NETWORK DEVICE ID 1</div> <div>ENTER ↓</div> </div>	Enter the device address on network (00-255).
	<div> <div>BAUD RATE 2400 4800 9600 19200</div> <div>ENTER ↓</div> </div>	Select the desired Baud Rate.
	<div> <div>PARITY None Odd Even</div> <div>ENTER ↓</div> </div>	Select the desired Parity.
	<div> <div>Advance To SELECT EZ SETUP?</div> </div>	

7. Principle Of Operation

General Operation

7.1 General:

The SUPERtrol-I Flow Computer uses several internal calculations to compute the compensated flow based on specific data input. Several computations are performed to arrive at the uncompensated flow, temperature, density and viscosity. This information is then used to compute the Corrected Volume Flow or Mass Flow.

Orifice Flowmeter Considerations

7.2 Orifice Flowmeter Considerations:

Head class flowmeters are supplied by the manufacturers with a 4-20 mA output span which is already in flow units. The SUPERtrol-I permits the user to enter this flowmeter information directly. However, closely associated with this information is the density that was assumed during flowmeter calibration. This information must also be input if the user is to obtain maximum accuracy.

It is assumed that the user has the printout from a standardized orifice sizing program for the particular device he will be using. Such standardized printouts list all the necessary information which the user will then be prompted for.

Several specialized flow equations are listed that are not intended for the standard unit but to be offered to appropriate OEMs or as special order items. These are designated by a "†".

Note concerning Fluid Information

The user will be prompted for Fluid Information during the setup of the instrument. The Factory will be preparing application information for several common fluid types.

Flow Equations

7.3 Flow Equations:

Input Flow Computation:

Linear or External SQRT

$$\text{Input Flow} = [\% \text{ input span} \cdot (\text{flow FS} - \text{flow low scale})] + \text{flow low scale}$$

Orifice

$$\text{Input Flow} = [(\sqrt{\% \text{ input span}}) \cdot (\text{flow FS} - \text{flow low scale})] + \text{flow low scale}$$

Input Flow Computation:

General Case

$$T_f = [\% \text{ input span} \cdot (\text{temp FS} - \text{Temp low scale})] + \text{temp low scale}$$

RTD Case

$$T_f = f(\text{measured input resistance})$$

Input Density Computation:

Temperature Transmitter

$$\text{density} = \text{reference density} \cdot (1 - \text{Therm.Exp.Coef.} \cdot (T_f - T_{\text{ref}}))^2$$

Density Transmitter

$$\text{density} = [\% \text{ input span} \cdot (\text{density FS} - \text{density low scale})] + \text{density low scale}$$

7.3 Flow Equations: (Continued)

Flow Equations Input Viscosity Computation:

$$\dagger \text{ centistokes} = \frac{\left(A \exp \frac{B}{(\text{Deg F} + 459.67)} \right)}{\text{Absolute Density}}$$

Where: centistokes = cP/(kg/l)

Uncompensated Flow Computation:

Pulse Input; Average K-Factor

$$\text{Volume Flow} = \frac{\text{input frequency} \cdot \text{time scale factor}}{\text{K-Factor}}$$

Pulse Input; Linear Table

$$\text{Volume Flow} = \frac{\text{input frequency} \cdot \text{time scale factor}}{\text{K-Factor (Hz)}}$$

Pulse Input; UVC

$$\dagger \text{ Volume Flow} = \frac{\text{input frequency} \cdot \text{time scale factor}}{\text{K-Factor (Hz/cstk)}}$$

Analog Input; Linear

$$\text{Volume Flow} = \text{input flow}$$

Analog Input; Linear Table

$$\text{Volume Flow} = \text{input flow} \cdot \text{correction factor (input flow)}$$

Analog Input; Orifice or External SQRT

$$\text{Volume Flow} = \text{input flow} \cdot \frac{\sqrt{(\text{calibrated density})}}{\sqrt{(\text{density})}}$$

Analog Input; Orifice Linear Table or External SQRT Linear Table

$$\dagger \text{ Volume Flow} = \text{CF(rn)} \cdot \text{input flow} \cdot \frac{\sqrt{(\text{calibrated density})}}{\sqrt{(\text{density})}}$$

Corrected Volume Flow Computation:

Temperature Transmitter

$$\text{Standard Volume Flow} = \text{volume flow} \cdot (1 - \text{Therm.Exp.Coef.} \cdot (\text{Tf-Tref}))^2$$

Density Transmitter

$$\text{Standard Volume Flow} = \text{volume flow} \cdot \frac{\text{density}}{\text{reference density}}$$

Mass Flow Computation:

$$\text{Mass Flow} = \text{volume flow} \cdot \text{density}$$

† These special flow equations are not available in the standard unit. They are to be offered to OEMs or as special order items.

7.3 Flow Equations: (Continued)

Flow Equations

API 2540 Equation. The American Petroleum Institute, in a joint program with the National Bureau of Standards (NIST), developed a density equation based on 463 samples of five different oil products. The results of this work are incorporated into Chap. 11.1, "Volume Correction Factors," of API Standard 2540 (1987).

The density equation is based on the thermal-expansion coefficient of the product at 60°F (15.6°C) base temperature, which is calculated from the base density as

$$\alpha_b = \frac{K_0}{\rho_b^{*2}} - \frac{K_1}{\rho_b^*} \quad (2.188)$$

where the base density ρ_b^* is in kilograms per cubic meter. The empirically derived constants K_0 and K_1 for the five product groups are given in Table 2.23. The density of the product at flowing temperature is then calculated as

$$\rho_F^* = \rho_b^* \exp [-\alpha_b \Delta T_F (1 + 0.8 \alpha_b \Delta T_F)] \quad (2.189)$$

where $\Delta T_F = T_F - 60$. The specific gravity at flowing or measured temperature is then

TABLE 2.23 Constants K_0 and K_1 for Five Product Groups

Product group	K_0	K_1
Crude oils and JP4†	341.0957	0.0
Jet fuels, kerosenes, solvents	330.3010	0.0
Gasolines and naphthenes	192.4571	0.2438
Lubricating oils	144.0427	0.1895
Diesel oil, heating oils, fuel oils	103.8720	0.2701

Note: Pentanes and hydrocarbons lower in the hydrocarbon chain are *not* covered by this data.

†API News Release 1987 added JP4.

The above information was obtained from "Flow Measurement Engineering Handbook, 3rd Edition" by Richard W Miller.

7.4 Calculating the Expansion Factor

Calculating Expansion Factor

The liquid density is a function of the flowing temperature for many fluids. This unit solves an equation which represents this physical property of the fluid.

The information which the unit uses to describe the fluid is entered by the user in the following variables: Reference Temperature, Reference Density, Expansion Factor.

This information is available for many fluids in one or more of the following forms:

Fluid Specific Gravity vs. Temp. Table

Specific Gravity vs. Temp. Graph

Fluid Density vs. Temp. Table

Fluid Density vs. Temp. Graph

Begin by obtaining one of the fluid properties for the fluid you are using from available manufacturers information or Engineering Handbooks. In some cases this information is listed on the Material Safety Data Sheet for the fluid.

Two temperature-specific gravity pairs will be required to compute the temperature coefficient. The reference temperature is simply chosen by the user. Common reference temperatures are 60° F or 15° C.

However, for cryogenic fluids, the normal boiling point may also be used. In some cases the fluid data may list properties at 100° F, this temperature may also be used as the reference temperature.

The reference temperature should be chosen so that it is in the application temperature range. i.e. application temperature range -10 to 120° F, reference temperature of 60° F chosen.

Enter the reference temperature you have chosen at this point.

The reference specific gravity corresponds to the fluid SPECIFIC GRAVITY at the reference temperature chosen.

You may convert the fluid density information to specific gravity if it is in units other than specific gravity. Use EQ1.

Expansion Factor Equations

EQ1.

$$\text{Spec.Grav.} = \text{Density of Fluid} / \text{Density of Water}$$

Given the reference temperature, reference specific gravity, a second temp. and a second Spec.Grav., the Expansion Factor (C Factor) can be computed as follows:

EQ2. Used for Liquid Mass and Corrected Volume Equations

$$C = \left[\frac{1 - \sqrt{(\text{Spec.Grav.2} / \text{Ref.Spec.Grav.})}}{\text{Temp.2} - \text{Ref.Temp}} \right] \times 1,000,000$$

Given the reference temperature, reference density, a second temp. and a second density, the Expansion Factor (C Factor) can be computed as follows:

EQ3. Used for Liquid Mass and Corrected Volume Equations

$$C = \left[\frac{1 - \sqrt{(\text{Dens.2} / \text{Ref.Dens.})}}{\text{Temp.2} - \text{Ref.Temp}} \right] \times 1,000,000$$

7.5 Computation of Viscosity Coef. A and B

Computation of Viscosity Coef. A & B

The flow computer solves an equation which computes the viscosity as a function of temperature. Two parameters must be entered for this calculation to be performed. These are the setup parameters Viscosity Coef. A and Viscosity Coef. B. A table listing these values for common fluids is available from KEP.

Alternately, if your intended fluid is not listed, the Viscosity Coef. A and B can be derived from two known temperature/viscosity pairs. Begin by obtaining this information for your intended fluid. Convert these known points to units of Degrees F and centipoise (cP)

The information is now in a suitable form to compute the Viscosity Coef. A and Viscosity Coef. B using the following equation based on the fluid state.

For a liquid, A and B are computed as follows:

$$B = \frac{(T1 + 459.67) \cdot (T2 + 459.67) \cdot \ln [cP1/cP2]}{(T2 + 459.67) - (T1 + 459.67)}$$

$$A = \frac{cP1}{\exp [B / (T1 + 459.67)]}$$

$$\text{NOTE: } cS = \frac{cP \cdot \text{Density of Water at } 4^{\circ}\text{C}}{\text{Density of Liquid}}$$

7.6 Linearization Table

Linearization Table General Information

7.6.1 Linearization Table General Information

The Linearization Table is used when the flow input device gives a nonlinear input signal. The unit uses up to 16 different points, as entered by the operator, to form a curve for linearizing the input signal.

Notes:

- 1) A minimum of three points must be set up.
- 2) If "0" is entered for the frequency of any point other than point 1, the Flow Computer assumes there are no more points above the points that preceded them. The display will advance to the next setup prompt. Extrapolation is taken from the last two nonzero points.
- 3) If the input frequency is above the highest or below the lowest frequency programmed, the unit will use the last known point for the K factor in computing the resulting actual flow.
- 4) Frequencies or apparent flows should be entered in ascending order.

Linearization Table (Pulse Inputs)

7.6.2 Linearization Table for Pulse Inputs

The linearization table for pulse inputs programming is quite simple when values of frequency and flow are known. The Flow Computer asks for 16 different frequencies (Freq) and 16 corresponding K factors (K). It then uses this data to determine what the actual flow is for any given input frequency. Usually the necessary data is provided with the flowmeter.

Linearization Table (Analog Inputs)

7.6.3 Linearization Table for Analog Inputs

The Linearization Table for Analog inputs programming is similar to the Pulse input setup. The Flow Computer asks for 16 different flow rates (apparent flow) and 16 corresponding Correction Factors. It then uses this data to determine what the Actual flow is for any given apparent input signal. Again, a minimum of three points must be set up.

$$\text{Correction factor} = \frac{\text{Actual Flow}}{\text{Apparent Input Flow}}$$

The same rules that applied for the Digital setup apply for the Analog setup as well.

The Flow Computer prompts you for the Apparent input signal (APR) and a correction factor (CFr) to multiply it by to yield true actual flow.

Linearization Table Interpolation

7.6.4 Linearization Table Interpolation

The Linearization Table routine uses the entered data to determine the K factor for any given input frequency or input flow signal. This is done by taking the closest data points above and below the input signal, then using those points to extrapolate the K factor (correction factor), then calculating the uncompensated flow from the data. Below are the formulas.

Parameters:

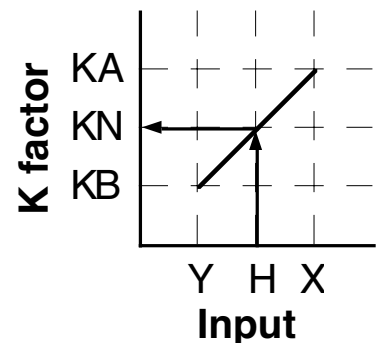
Determine closest point above input signal
signal = X, K factor (correction factor) = KA

Determine closest point below input signal
signal = Y, K factor (correction factor) = KB

Let input signal = H,
unknown K factor (correction factor) = KN

To find KN use this formula:

$$\frac{H - Y}{X - Y} \times (KA - KB) + KB = KN$$



8. Test, Service and Maintenance

8.1 Test Menus

Menus	Display	Notes
8.1.1 TOP LEVEL TEST MENUS	<div>START</div> <div>SELECT OPERATE STATE</div> <div>Run Setup Test</div>	Select Test to enter the instrument test & calibration routine. NOTE: Supervisor (Service) password required to gain access to this mode.
	<div>ENTER</div> <div>Audit Trail</div>	Refer to Page 40 for Details.
	<div>ENTER</div> <div>Error history</div>	Refer to Page 40 for Details.
	<div>ENTER</div> <div>Print System Setup</div>	Refer to Page 40 for Details.
	<div>ENTER</div> <div>Keypad Test</div>	Refer to Page 41 Details.
	<div>ENTER</div> <div>Display test</div>	Refer to Page 41 for Details.
	<div>ENTER</div> <div>Calibrate</div>	Refer to Pages 42 - 46 for Details.
	<div>ENTER</div> <div>Analog In Test</div>	Refer to Page 46 Details.
	<div>ENTER</div> <div>Pulse input test</div>	Refer to Page 47 for Details.
	<div>ENTER</div> <div>Analog out test</div>	Refer to Page 47 for Details.
	<div>ENTER</div> <div>Excitation out test</div>	Refer to Page 47 for Details.
	<div>ENTER</div> <div>Pulse out test</div>	Refer to Page 48 for Details.
	<div>ENTER</div> <div>Relay Test</div>	Refer to Page 48 for Details.
	<div>ENTER</div> <div>Control inputs test</div>	Refer to Page 48 for Details.
	<div>ENTER</div> <div>Battery Voltage Test</div>	Refer to Page 49 for Details.
	<div>ENTER</div> <div>Data logger utility</div>	Refer to Page 49 for Details.
	<div>STOP</div>	

8.2 Test Sub-Menus

<u>Sub-menus</u>	<u>Display</u>	<u>Notes</u>
8.2.1 Audit Trail Submenu Group	<pre>Audit Trail</pre>	Press Enter to view the audit trail information.
	<pre>Audit Trail nnnnn hh:mm:ss mm/dd/yy</pre>	The audit trail is viewed in this format: nnnnn= number of critical menu changes, hh:mm:ss; mm/dd/yy = time and date of last change.
	<pre>Audit Trail</pre>	Press Menu to get back to audit trail top-level menu.
8.2.2 Error History Submenu Group	<pre>Error history</pre>	Press Enter to view error history. NOTE: Press Print Key to print Error History. Printout will include time/date of each errors first occurrence.
	<pre>Error history Flow rate alarm low</pre>	Press Up/Down arrow keys to scroll through error message history. Press CLEAR to clear entire error log.
	<pre>Error history</pre>	Press Menu to get back to error history top=level menu.
8.2.3 Print System Setup Submenu Group	<pre>Print System Setup</pre>	Press enter key to enter print system setup submenu
	<pre>Print System Setup Press ENTER to print</pre>	Press enter to begin printing the system setup.
	<pre>Print System Setup -- Printing ---</pre>	This message will display as the data transmission takes place.
	<pre>Print System Setup</pre>	Press Menu to get back to print system setup top-level menu.

Sub-menus	Display	Notes
8.2.4 Keypad test Submenu Group	Keypad test	Press Enter to enter keypad test
	<div>ENTER↓</div> Keypad test Key pressed-> ENTER	Press the various keys and the display will show the key that was pressed. Press Menu to exit the test
	<div>ENTER↓</div> Keypad test	Press Menu to get back to Keypad test top-level menu.
8.2.5 Display test Submenu Group	Display test	Press Enter to enter display test.
	<div>ENTER↓</div> 00000000000000000000 00000000000000000000	Upon pressing enter the each digit on the display will scroll 0-9 then A-Z. Press menu to exit the test.
	<div>ENTER↓</div> Display test	Press Menu to get back to Display test top-level menu.

ALL UNITS ARE CALIBRATED AT THE FACTORY PRIOR TO SHIPMENT

CAUTION:

This unit must be calibrated using precision and calibrated equipment.

Equipment needed is as follows: Frequency Generator, Digital Multimeter, Precision Current/Voltage Source, Oscilloscope, Frequency Counter.

<u>Sub-menus</u>	<u>Display</u>	<u>Notes</u>
Calibration Submenu Group	<div>Calibrate</div> <div>ENTER ↓</div>	Press Enter to begin the calibration routine. (Please note the caution above)
8.2.6 Calibrate CH1 0mA Submenu Group	<div>Calibrate ch1 0mA Iin=TB1-3 GND=TB1-4</div> <div>ENTER ↓</div> <div>Calibrate ch1 0mA CALIBRATING --</div> <div>↓</div> <div>Calibrate ch1 0mA *** DONE ***</div> <div>↓</div> <div>Calibrate ch1 0mA Iin=TB1-3 GND=TB1-4</div> <div>STOP ▾</div>	<p>Connect Current Source (+) TB1-3, (-) TB1-4. Input 0mA and press Enter.</p> <p>This message is displayed during calibration.</p> <p>This message is displayed when the 0mA calibration is finished.</p> <p>The display will automatically return to the Calibrate CH1 0mA submenu. Press the Down arrow key to advance to the CH1 20mA calibration.</p>
8.2.7 Calibrate CH1 20mA Submenu Group	<div>Calibrate ch1 20mA Iin=TB1-3 GND=TB1-4</div> <div>ENTER ↓</div> <div>Calibrate ch1 20mA 0 CALIBRATING --</div> <div>↓</div> <div>Calibrate ch1 20mA *** DONE ***</div> <div>↓</div> <div>Calibrate ch1 20mA Iin=TB1-3 GND=TB1-4</div> <div>STOP ▾</div> <div>Advance to Calibrate ch2 0mA</div>	<p>Connect Current Source (+) TB1-3, (-) TB1-4. Input 20mA and press Enter.</p> <p>This message is displayed during calibration.</p> <p>This message is displayed when the 20mA calibration is finished.</p> <p>The display will automatically return to the Calibrate CH1 20mA submenu. Press the Down arrow key to advance to the CH2 0mA calibration.</p>

Sub-menus	Display	Notes
8.2.8 Calibrate CH2 0mA Submenu Group	<div>Calibrate ch2 0mA</div> <div>Iin=TB1-8 GND=TB1-4</div> <div>ENTER ↓</div>	To Calibrate: Connect Current Source (+) TB1-8, (-) TB1-4. Input 0mA and press Enter.
	<div>Calibrate ch2 0mA</div> <div>0 CALIBRATING --</div> <div>↓</div>	This message is displayed during calibration.
	<div>Calibrate ch2 0mA</div> <div>*** DONE ***</div> <div>↓</div>	This message is displayed when the 0mA calibration is finished.
	<div>Calibrate ch2 0mA</div> <div>Iin=TB1-8 GND=TB1-4</div> <div>STOP ↓</div>	The display will automatically return to the Calibrate CH2 0mA submenu. Press the Down arrow key to advance to the CH2 20mA calibration.
8.2.9 Calibrate CH2 20mA Submenu Group	<div>Calibrate ch2 20mA</div> <div>Iin=TB1-8 GND=TB1-4</div> <div>ENTER ↓</div>	To Calibrate: Connect Current Source (+) TB1-8, (-) TB1-4. Input 20mA and press Enter.
	<div>Calibrate ch2 20mA</div> <div>0 CALIBRATING --</div> <div>↓</div>	This message is displayed during calibration.
	<div>Calibrate ch2 20mA</div> <div>*** DONE ***</div> <div>↓</div>	This message is displayed when the 20mA calibration is finished.
	<div>Calibrate ch2 20mA</div> <div>Iin=TB1-8 GND=TB1-4</div> <div>STOP ↓</div>	The display will automatically return to the Calibrate CH2 20mA submenu. Press the Down arrow key to advance to the CH1 0V calibration.
	Advance to Calibrate ch1 0V	

Sub-menus	Display	Notes
8.2.10 Calibrate CH1 0V Submenu Group	<div>Calibrate ch10V Vin=TB1-2 GND=TB1-4</div> <div>ENTER ↓</div>	To Calibrate: Connect Voltage Source (+) TB1-2, (-) TB1-4. Input 0V and press Enter.
	<div>Calibrate ch1 0V 0 CALIBRATING --</div> <div>↓</div>	This message is displayed during calibration.
	<div>Calibrate ch10V *** DONE ***</div> <div>↓</div>	This message is displayed when the 0V calibration is finished.
	<div>Calibrate ch10V Iin=TB1-2 GND=TB1-4</div> <div>STOP ↓</div>	The display will automatically return to the Calibrate CH1 0V submenu. Press the Down arrow key to advance to the CH1 10V calibration.
8.2.11 Calibrate CH1 10V Submenu Group	<div>Calibrate ch1 10V Iin=TB1-2 GND=TB1-4</div> <div>ENTER ↓</div>	To Calibrate: Connect Voltage Source (+) TB1-2, (-) TB1-4. Input 10V and press Enter.
	<div>Calibrate ch1 10V 0 CALIBRATING --</div> <div>↓</div>	This message is displayed during calibration.
	<div>Calibrate ch1 10V *** DONE ***</div> <div>↓</div>	This message is displayed when the 10V calibration is finished.
	<div>Calibrate ch1 10V Iin=TB1-2 GND=TB1-4</div> <div>STOP ↓</div>	The display will automatically return to the Calibrate CH1 10V submenu. Press the Down arrow key to advance to the CH2 0V calibration.
	<div>Advance to Calibrate ch2 0V</div>	

<u>Sub-menus</u>	<u>Display</u>	<u>Notes</u>
8.2.12 Calibrate CH2 0V Submenu Group	<div>Calibrate ch20V</div> <div>Vin=TB1-5 GND=TB1-4</div> <div>ENTER ↓</div>	To Calibrate: Connect Voltage Source (+) TB1-5, (-) TB1-4. Input 0V and press Enter.
	<div>Calibrate ch20V</div> <div>0 CALIBRATING --</div> <div>↓</div>	This message is displayed during calibration.
	<div>Calibrate ch20V</div> <div>*** DONE ***</div> <div>↓</div>	This message is displayed when the 0V calibration is finished.
	<div>Calibrate ch20V</div> <div>Iin=TB1-5 GND=TB1-4</div> <div>STOP ↓</div>	The display will automatically return to the Calibrate CH2 0V top-level menu. Press the Down arrow key to advance to the CH2 10V calibration.
8.2.13 Calibrate CH2 10V Submenu Group	<div>Calibrate ch2 10V</div> <div>Iin=TB1-5 GND=TB1-4</div> <div>ENTER ↓</div>	To Calibrate: Connect Voltage Source (+) TB1-5, (-) TB1-4. Input 10V and press Enter.
	<div>Calibrate ch2 10V</div> <div>0 CALIBRATING --</div> <div>↓</div>	This message is displayed during calibration.
	<div>Calibrate ch2 10V</div> <div>*** DONE ***</div> <div>↓</div>	This message is displayed when the 10V calibration is finished.
	<div>Calibrate ch2 10V</div> <div>Iin=TB1-5 GND=TB1-4</div> <div>STOP ↓</div>	The display will automatically return to the Calibrate CH2 10V top-level menu. Press the Down arrow key to advance to the 100 ohm RTD calibration.
	Advance to Calibrate 100ohm RTD	
8.2.14 Calibrate 100 ohm RTD Submenu Group	<div>Calibrate 100ohm RTD</div> <div>JMP TB1-6,7 100R=7,8</div> <div>ENTER ↓</div>	To Calibrate: Connect a jumper wire between TB1-6 and TB1-7, Place a 100 ohm 0.1% resistor between TB1-7 and TB1-8. Press enter to calibrate.
	<div>Calibrate 100ohm RTD</div> <div>0 CALIBRATING --</div> <div>↓</div>	This message is displayed during calibration.
	<div>Calibrate 100ohm RTD</div> <div>*** DONE ***</div> <div>↓</div>	This message is displayed when the RTD calibration is finished.
	<div>Calibrate 100ohm RTD</div> <div>JMP TB1-6,7 100R=7,8</div> <div>STOP ↓</div>	The display will automatically return to the Calibrate 100 ohm RTD top-level menu. Press the Down arrow key to advance to the 4mA out calibration.
	Advance to Calibrate 4mA out	

Sub-menus

Display

Notes

8.2.15 Calibrate 4mA Out Submenu Group

```
Calibrate 0mA out
+ TB1-15      - TB1-16
```

ENTER ↓

```
Calibrate 0mA out
Enter mA: 0.00000
```

ENTER ↓

```
Calibrate 0mA out
+ TB1-15      - TB1-16
```

STOP

```
Calibrate 20mA out
+ TB1-15      - TB1-16
```

ENTER ↓

```
Calibrate 20mA out
Enter mA: 20.00000
```

ENTER ↓

```
Calibrate 20mA out
+ TB1-15      - TB1-16
```

MENU ↓

```
Calibrate
```

Connect ammeter to (+) TB1-15, (-) TB1-16. Press enter.

To trim 0mA output: Press CLEAR to enable editing and enter a small negative number (i.e. -0.100) to force a display reading, then clear and enter small quantity measured on your meter.

The display will return to Calibrate 0mA out. Press the down arrow key to advance to Cal. 20mA out or repeat above if necessary.

Connect ammeter to (+) TB1-15, (-) TB1-16. Press enter.

To trim 20mA output: Press CLEAR to enable editing and enter the current reading that is on the ammeter display. Press enter.

The display will automatically return to the Calibrate 20mA out submenu. Calibration is complete.

Press the Menu key to go back to Calibrate top-level menu.

8.2.16 Calibrate 20mA Out Submenu Group

```
Analog In Test
```

ENTER ↓

```
Analog In Test Volts
T2:00.000 T5:00.000
```

STOP

```
Analog In Test mA
T3:00.000 T8:00.000
```

STOP

```
Analog In Test OHMS
RTD          00.000
```

MENU ↓

```
Analog In Test
```

Press enter to test the analog inputs.

To check voltage input accuracy: Use TB1-4 as Reference Ground, input 0-10 Volts to TB1-2 and/or TB1-5. Display should show voltage being input. Use voltage meter to verify input.

To check current input accuracy: Use TB1-4 as Reference Ground, input 0-20mA to TB1-3 and/or TB1-8. Display should show current being input. Use ammeter to verify input.

To check RTD input accuracy: Connect a jumper wire between TB1-6 and TB1-7, Place a 100 ohm 0.1% resistor between TB1-7 and TB1-8. Display should show 100 ohms $\pm 0.1\%$.

Press Menu key to return to Analog In Test top-level menu.

8.2.17 Analog In Test Submenu Group

Sub-menus	Display	Notes
8.2.18 Pulse input test Submenu Group	<div>Pulse input test</div> <div>ENTER ↓</div> <div> 2.5V 10mV 100mV </div> <div> <div>START</div> <div>STOP</div> </div> <div>Pulse input test Trigger level 2.5V</div> <div>ENTER ↓</div> <div> 40Hz 3KHz 20kHz </div> <div> <div>START</div> <div>STOP</div> </div> <div>Pulse input test count speed 3kHz</div> <div>ENTER ↓</div> <div>Pulse input test F1: 0 F2: 0</div> <div>MENU ↓</div> <div>Pulse input test</div>	<p>Press Enter key to test the pulse input.</p> <p>Use the Up/Down arrow keys to select the appropriate trigger level.</p> <p>Use the Up/Down arrow keys to select the appropriate frequency range.</p> <p>To check Pulse input accuracy: Use TB1-4 as reference ground, input a frequency on TB1-2. The display should show frequency being input. Use a frequency counter to verify input.</p> <p>Press Menu key to return to Pulse input test top-level menu.</p>
8.2.19 Analog out test Submenu Group	<div>Analog out test</div> <div>ENTER ↓</div> <div>Analog out test *0 4 10 15 20 mA</div> <div>MENU ↓</div> <div>Analog out test</div>	<p>Press Enter to test the analog output.</p> <p>To simulate analog output: Connect an ammeter to (+) TB1-15, (-) TB1-16. Press the key under the desired setting to move the asterisk (*). The unit should output the selected current.</p> <p>Press Menu key to return to Analog out test top-level menu.</p>
8.2.20 Excitation out test Submenu Group	<div>Excitation out test</div> <div>ENTER ↓</div> <div>Excitation out test *5v 12v 24v</div> <div>MENU ↓</div> <div>Excitation out test</div>	<p>Press Enter to test the excitation output.</p> <p>To test the excitation output: Connect a voltmeter to (+) TB1-1, (-) TB1-4. Press the key under the desired setting to move the asterisk (*). The unit should output the selected voltage.</p> <p>Press Menu key to return to Excitation out test top-level menu.</p>

<u>Sub-menus</u>	<u>Display</u>	<u>Notes</u>
8.2.21 Pulse out test Submenu Group	<div>Pulse out test</div> <div>ENTER ↓</div> <div>Pulse out test *0Hz 1Hz 10Hz 20Hz</div> <div>MENU ↓</div> <div>Pulse out test</div>	<p>Press Enter key to test the pulse output.</p> <p>To simulate a frequency on the pulse output: Connect a frequency counter to (+)TB1-13, (-)TB1-14. Press the key under the desired setting to move the asterisk (*). The unit should output the selected frequency.</p> <p>Press Menu key to return to Pulse out test top-level menu.</p>
8.2.22 Relay test Submenu Group	<div>Relay Test</div> <div>ENTER ↓</div> <div>R1y1 R1y2 R1y3 R1y4 Off Off Off Off</div> <div>MENU ↓</div> <div>Relay Test</div>	<p>Press Enter to test the relays.</p> <p>To manually control the relay outputs: Press the key under the desired relay to toggle the relays On/Off. Use an ohmmeter to check the relay contacts.</p> <p>Press Menu key to return to Relay Test top-level menu.</p>
8.2.23 Control input test Submenu Group	<div>Control inputs test</div> <div>ENTER ↓</div> <div>TB1-9 TB1-10 TB1-11 Off Off Off</div> <div>MENU ↓</div> <div>Control inputs test</div>	<p>Press Enter to test the control inputs.</p> <p>To check the control inputs: Use TB1-12 as reference, input a DC signal to TB1-9, TB1-10 and/or TB1-11, The Display will show ON when input is active, OFF when inactive.</p> <p>Press Menu key to return to control input test top-level menu.</p>

Sub-menus	Display	Notes
8.2.24 Battery Voltage test Submenu Group	<div>Battery Voltage Test</div>	Press Enter key to view the battery voltage.
	<div><div>ENTER</div><div>Battery Voltage Test 3.312 Volts</div></div>	The display will show the battery voltage. Replace battery at 2.5 VDC or below.
	<div><div>MENU</div><div>Battery Voltage Test</div></div>	Press Menu key to return to battery voltage test top-level menu.
8.2.25 Data logger utility Submenu Group	<div>Data logger utility</div>	Press Enter to use data logger utility.
	<div><div>ENTER</div><div>Data logger utility Log 10 958 Max</div></div>	The displays shows the number of Data Logs. Press the Down arrow key to advance to PRT (print) or CLR (clear).
	<div><div>STOP</div><div>Data logger utility Log 00001 PRT CLR</div></div>	Press PRINT key to output data logger logs to printer, Press CLEAR key to clear the data logger contents.
	<div><div>MENU</div><div>Data logger utility</div></div>	Press Menu key to return to Data logger utility top-level menu.
	<div>Data logger utility</div>	

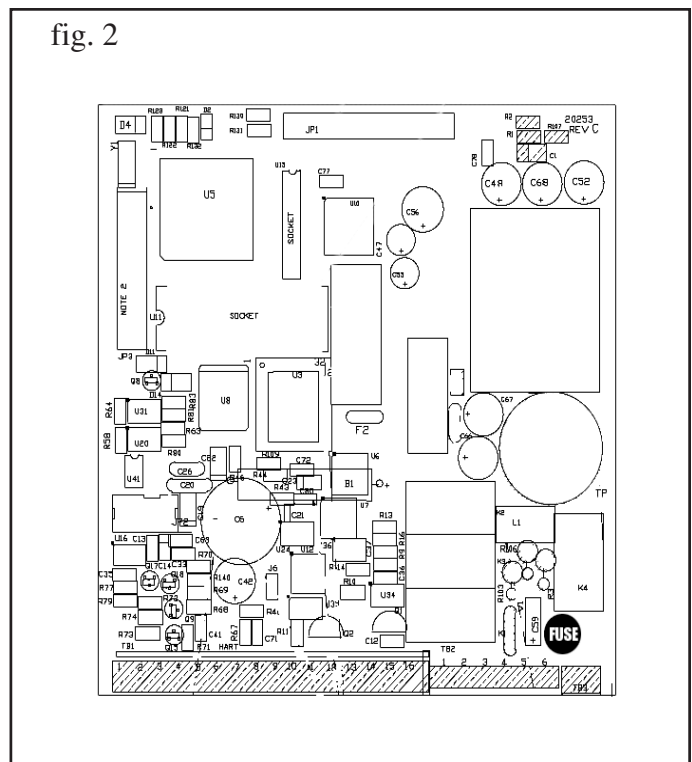
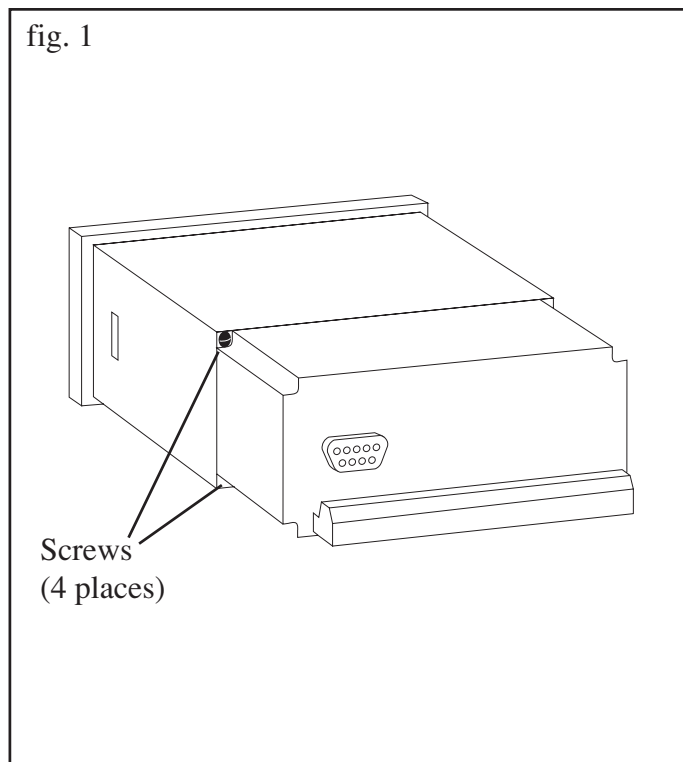
8.3 Internal Fuse Replacement

Instructions:

1. Make sure you follow proper E.S.D. Precautions. All persons performing this replacement must follow proper grounding procedures.
2. Turn the power to the unit off.
3. Disconnect the two piece connector rear terminal block, leaving all connections in place.
4. Remove the unit from the panel.
5. Remove the four machine screws (see fig. 1) which hold the two sections of the case together.
6. The rear section of the case should detach from the rest of the case. It may be necessary to cut the wiring label along the joint where the two sections connect. With the rear section of the case removed the fuse will be exposed (located near the rear terminal, AC connection).
7. Locate the Fuse F1 (see fig. 2) and unplug the fuse from its socket.
8. Insert the new fuse into the socket. Insure that the pins are fully inserted and straight.
9. Reassemble the case and install the four machine screws which join the two sections of the case.
10. Reinstall the unit into the panel.
11. Reconnect the rear terminal block.
12. Turn the unit back on.

Fuse Specifications:

110 VAC Power:	160mA/250V, TD	Wickman 19372-030-k or equivalent
220 VAC Power:	80mA/250V, TD	Wickman 19372-026-k or equivalent
12/24 VDC Power:	800mA/250V, TD	Wickman 19374-046-k or equivalent



9. RS-232 Serial Port

9.1 RS-232 Port Description:

The SUPERtrol-I has a general purpose RS-232 Port which may be used for any one of the following purposes:

- Transaction Printing
- Data Logging
- Remote Metering by Modem (optional)
- Computer Communication Link
- Configuration by Computer
- Print System Setup
- Print Calibration/Malfunction History

9.2 Instrument Setup by PC's over Serial Port

A Diskette program is provided with the SUPERtrol-I that enables the user to rapidly configure the SUPERtrol-I using a Personal Computer. Included on the diskette are common instrument applications which may be used as a starting point for your application. This permits the user to have an excellent starting point and helps speed the user through the instrument setup.

9.3 Operation of Serial Communication Port with Printers

SUPERtrol-I's RS-232 channel supports a number of operating modes. One of these modes is intended to support operation with a printer in metering applications requiring transaction printing, data logging and/or printing of calibration and maintenance reports.

For transaction printing, the user defines the items to be included in the printed document. The user can also select what initiates the transaction print generated as part of the setup of the instrument. The transaction document may be initiated via a front panel key depression, a remote contact closure, or upon completion of a batch.

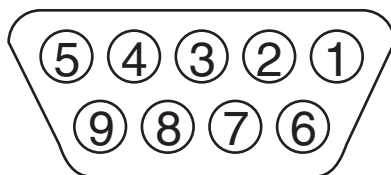
In data logging, the user defines the items to be included in each data log as a print list. The user can also select when or how often he wishes a data log to be made. This is done during the setup of the instrument as either a time of day or as a time interval between logging.

The system setup and maintenance report list all the instrument setup parameters and usage for the current instrument configuration. In addition, the Audit trail information is presented as well as a status report listing any observed malfunctions which have not been corrected.

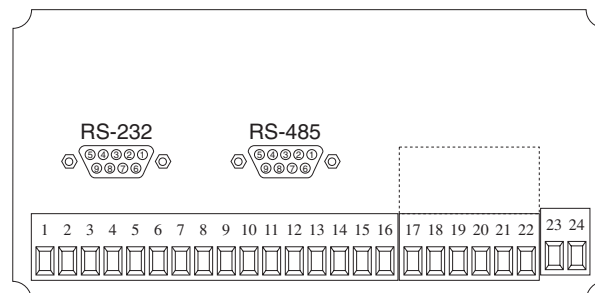
The user initiates the printing of this report at a designated point in the menu by pressing the print key on the front panel.

The user may specify a "next calibration date" for periodic maintenance. The unit will automatically remind the user that calibration is scheduled during instrument power up and in some printed documents after that date.

9.4 SUPERtrol-I RS-232 Port Pinout



- 1 Handshake Line
- 2 Transmit
- 3 Receive
- 4 Do Not Use
- 5 Ground
- 6 Do Not Use
- 8 Do Not Use
- 9 Do Not Use



10. RS-485 Serial Port (optional)

10.1 RS-485 Port Description:

The SUPERtrol-I has a an optional general purpose RS-485 Port which may be used for any one of the following purposes:

Accessing Process Parameters

Rate, Temperatures, Density, Setpoints, Month, Day, Year, Hour, Minutes, Seconds, etc.

Accessing System Alarms

System, Process, Self Test, Service Test Errors

Accessing Totalizers

Totalizer and Grand Totalizer

Executing Various Action Routines

Reset Alarms, Reset Totalizers, Print Transaction, Reset Error History, Start, Stop, Clear

10.2 General

The optional RS-485 card utilizes Modbus RTU protocol to access a variety of process parameters and totalizers. In addition, action routines can be executed. For further information, contact factory and request RS-485 Protocol manual for SUPERtrol-I.

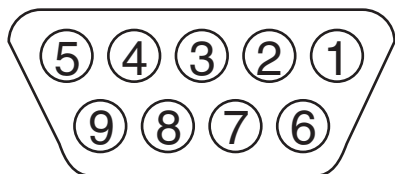
10.3 Operation of Serial Communication Port with PC

The flow computer's RS-485 channel supports a number of Modbus RTU commands. Refer to port pinout (below) for wiring details. Modbus RTU drivers are available from third party sources for a variety of Man Machine Interface software for IBM compatible PC's.

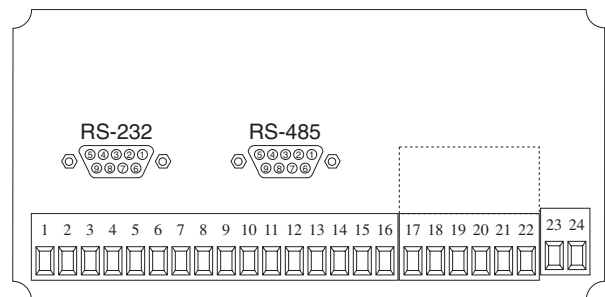
The user reads and writes information from/to the RS-485 using the Modbus RTU commands. The SUPERtrol-I then responds to these information and command requests.

Process variables and totalizers are read in register pairs in floating point format. Time and date are read as a series of integer register values. Alarms are individually read as coils. Action routines are initiated by writing to coils.

10.4 SUPERtrol-I RS-485 Port Pinout



- 1 Ground
- 2 Ground
- 3 Ground
- 4 TX/RX (+)
- 5 TX/RX (-)
- 6 Do Not Use
- 7 Terminating Resistor (180 Ω)
- 8 TX/RX (+)
- 9 TX/RX (-)



11. Flow Computer Setup Software

The SUPERtrol-I setup program provides for configuring, monitoring and controlling a SUPERtrol-I unit.

Sample applications are stored in disk files. The setup program calls these *Templates*. You can store the setup from the program's memory to either the SUPERtrol-I (*Downloading* the file) or to a disk file (*Saving* the file) for later usage. Similarly you can load the setup in program memory from either a disk file (*Opening* a file) or from the SUPERtrol-I unit (*Uploading* a file).

The program can monitor outputs from the unit while it is running.

The program can reset alarms and totalizers.

For assistance there are mini-helps at the bottom of each screen in the program. There is also context sensitive help available for each screen accessible by pressing the F1 key.

11.1 System Requirements:

IBM PC or compatible with 386 or higher class microprocessor

4 MB RAM

3 MB free disk space

VGA or higher color monitor at 640 x 480

Microsoft® Windows™ 3.1 or 3.11 or Windows 95™

Communication Port - RS-232

RS-232 Cable

11.2 Cable and Wiring Requirements:

The serial communication port on your PC is either a 25 pin or 9 pin connector. No cabling is supplied with the setup software. A cable must be purchased separately or made by the user. It is recommended to purchase a modem cable which matches the available communication port on your PC and a 9 pin male connection for the SUPERtrol-I serial port.

11.3 Installation for Windows™ 3.1 or 3.11

The Setup Software includes an installation program which copies the software to your hard drive.

Insert Setup Disk 1 in a floppy drive.

In the Program Manager, click File, and then select Run.

NOTE: For Windows 95™ Click the Start button, select Run and proceed as follows:

Type the floppy drive letter followed by a colon (:), and a backslash (\), and the word setup. For Example:

a:\setup

Follow the instructions on your screen.

11.4 Using the Flow Computer Setup Software

The setup software window consists of several menu “Tabs”. Each tab is organized into groups containing various configuration and/or monitoring functions. To view the tab windows, simply click on the tab. The previous tab window will be hidden as the new tab window is brought to the foreground.

11.5 File Tab

The File Tab has three sections. Any of the options on this tab can also be accessed from the File submenu.

The **Template Section** provides for opening and saving templates. The *Save* and *Save As* buttons provide the standard Windows functionality for dealing with files. The Load button is used to open existing templates.

There are two additional menu items available *only* from the File menu: Create new file and Templates.

The *Create new file*, option allows for creating custom templates using the existing template in memory as the starting point. Assign a new name for this template. The template will be saved under this new name.

The *Template* option will bring up a list of predefined templates that can be loaded into the program. These predefined templates are useful as a starting point when defining custom templates.

A typical scenario using the setup program would be the following:

- Open up a predefined template from the supplied list
- Choose ‘Save As’ to save this to a new file name
- Proceed to customize the template by making any changes that are needed
- Save the template to disk (if you want to reuse this template)
- Download the template to an attached unit.

The **Communications with SUPERtrol-I Section** allows the user to upload a template file from the unit, download the program’s current template to the unit or Compare the program’s current template with the unit.

The **Print (report) Section** allows the user to:

1. Configure the current Windows printer through the Select Printer option.
2. Print a Maintenance Report through the PC's printer using the Print Maintenance option.
3. Print the current template through the PC's printer using Print Setup option.

11.6 Setup Tab

The Setup tab is where majority of the SUPERtrol-I instrument setup modifications are done. The Setup tab is divided into five sections.

System Section: Parameters, Display, Indicators

Input Section: Flow, Fluid, Compensations, Control Inputs

Output Section: Pulse, Currents

Relay Section: Relays

Other Settings Section: Administration, Communication, Printing

NOTE: Many setup items are enabled or disabled depending on previous setup selections, It is important to work your way through the above list in the order shown. Be sure to verify your selections when you are through programming to insure that no settings were changed automatically.

11.7 View Tab

The View Tab screen allows for viewing selected group items on the PC in a similar format as shown on the unit display. Data from the following groups can be viewed in the List of Values section:

Process Parameters (i.e. rate, temperature)

Totalizers (i.e. total, grand total)

The setup software assumes the current setup has been uploaded from the flow computer into the PC. It is important that the setup program and the SUPERtrol-I unit are using the same setup information at all times or the data will be inconsistent. It is best to upload or download the setup before using this feature.

To start the viewer, first check the boxes of items to view and then click the start button. The data will appear in the appropriate sections and will be continuously updated. The refresh rate is dependent on the number of items that are being viewed and the baud rate of the connection. Data in the List of Values section can be collapsed by clicking on the 'minus' sign in front of the group title. The data can be expanded by clicking on the 'plus' sign in front of the group title. If a group is collapsed and data in the group changes on refresh, the group will automatically expand. Changing the view items requires stopping the current viewing, checking the new selections and then restarting the viewer.

If communication errors occur while reading data from the SUPERtrol-I device, the word 'Error' will appear in place of the actual value. If the connection to the SUPERtrol-I is lost, the viewer will time out with a message saying the device is not responding.

The viewer will attempt to communicate with the SUPERtrol-I device matching the device ID set in the communications screen. If you are having trouble establishing communication, compare settings for the PC and the flow computer. Also verify the connections between the PC and flow computer.

11.8 Misc. Tab

This tab has three sections: Tools, Actions and Options.

The tools section contains various system administration activities such as creating/modifying the initial sign-on screen or calibration, service test etc.

Create Sign-on, Create Print Header, Calibration, Service Test

The Actions section is used to send commands to the SUPERtrol-I unit.

Reset Totalizers, Reset Alarms

The Options section has the following selections:

Linearization, PC Communication

Additional capabilities may be provided in the future.

NOTE: Future options appear as disabled buttons on the screen.

12. Glossary Of Terms

Acknowledge & Clear Alarms

Acknowledge is used to clear alarm relays and remove any visual alarm messages from the display. In the run mode, press the ENTER key or activate CONTROL INPUT 3 (if set for *ACK*) to momentarily clear alarms and alarm messages. Alarms will reassert themselves if alarm conditions are still present.

Analog Output

The analog signal (4-20mA) that is generated by the SUPERtrol-I. It can correspond to the Rate, Total, Temperature or Density. This output is used primarily for transmission of process information to remote systems.

Audit Trail

The audit trail is used to track the number of changes made to the units setup program.

Auto Batch Restart

The Auto Batch Restart function allows the user to set an amount of time to automatically restart a batch after the completion of a batch. This time can be set from 1 to 99 seconds.

Batch Count Mode

Batch Count Mode specifies the user preference for count direction. The "*Up*" selection begins with a value of "0" and counts up until the batch size is reached. The "*Down*" selection begins with a value equal to the desired batch size and counts down to "0".

Batch Overrun

The SUPERtrol-I offers a batch overrun compensation routine. If batch overrun occurs due to slow valve response time, the unit will compensate for the overrun amount on the next batch. This feature can be disabled if desired.

Batcher

An instrument which controls the dispensing of desired batch amounts. Liquid batching systems are usually comprised of a batch controller (batcher), flowmeter and control valve. The batcher opens and closes the valve through the use of relays and measures the amounts of liquid being dispensed via the flowmeter.

Baud Rate

The speed of serial communication transmissions, expressed in bits per second.

C-Factor (Fluid Expansion Factor)

A parameter in a flow equation which is used to describe the relationship between density or volume and temperature changes.

Corrected Volume Flow

The equivalently volume at a reference temperature condition which involves the measurement of liquid volume flow using a flow sensor and temperature sensor to compensate for thermal expansion.

Custody Transfer

Weights and Measure metering codes often specify several requirements for instruments and mechanisms to prevent and track changes in the setup of an instrument which may be used in the commercial sale of goods. The SUPERtrol-I tracks changes via the Audit Trail.

Data Logger

The capturing of information for later use and the mechanism for specifying the conditions where a capture should be made.

DC Output / Excitation Voltage

An on-board DC power supply used to power peripheral sensors. The SUPERtrol-I offers excitation voltages of 5VDC, 12VDC or 24VDC when powered by AC voltage.

Default Value

The value to be used by the instrument if a sensor failure or out of range signal is detected.

Expansion Factor

See C-Factor

Flow Alarm

A visual indication that the volumetric flowrate is above or below the flow alarm setpoint specified by the user.

12. Glossary Of Terms (Continued)

Flow Equation

A flow control expression or algorithm describing a mathematical equation to be solved by a flow computer in the desired application.

Follow, Alarm

Alarm relays which are non latching and whose output state is based solely on the comparison of the current process value and the alarm setpoint (trip point).

Function Key

A key on a push-button panel or keyboard (whose function is described by the key label) used to perform an instrument function or special routine.

Handshake

A means of controlling the information flow between two pieces of equipment to prevent the sending device from transmitting information at a rate faster than what can be accepted by the receiver.

Hysteresis

The relay hysteresis is a "dead band" setting which allows the relay to remain energized for a given amount below the setpoint. This is used to prevent relay chatter when the process value is near the setpoint value.

Example: If the Preset is set at 100, and the hysteresis is set at 10, the relay will energize when the rate, temp or dens. reaches 100, the relay will remain energized until the reading falls below 90.

Input Termination

Input signal lines on digital inputs often require pullup or pulldown resistor configurations to operate properly with different sensor configurations. The SUPERtrol-I contains such resistors and may be enabled via the setup menu.

Inhibit Totalizer

"*Inhibit Total*" is a Control Input 1 setting that is used to stop the totalization. If enabled, a voltage level on control input 1 will inhibit the total as long as the voltage is present. This feature is useful during meter proving and in applications that provide a sensor to signal the flow computer when fluid is present.

K-Factor

A scaling factor derived from the pulses produced by a flowmeter output, expressed in pulses per unit (i.e. pulses/gallon)

LCD

Abbreviation for: Liquid Crystal Display

Limit Setpoint

An alarm trip point setting which specifies the value or magnitude of a process parameter necessary to activate an alarm indicator or control relay.

Linear Flowmeter

A flow measurement device whose output is proportional to flow.

Linearization

The mathematical correction of a nonlinear device. The SUPERtrol-I uses a linearization Table which is made up of input/output values and makes interpolations of the table to arrive at a "linearized" measurement.

LinTbl

Abbreviation for Linearization Table.

Low Flow Cutoff

A value set at which any flow measurements read below this value will be ignored.

Low Pass Filter

A low pass filter passes low input frequencies while blocking high frequencies. In the SUPERtrol-I, this is the maximum input count speed to be encountered in an application. It is expressed in counts per second (Hz).

12. Glossary Of Terms (Continued)

Mass Flow

Mass Flow is inferred by the volumetric flow and density (or implied density) of a fluid.

Maximum Batch Preset

The Maximum Batch Preset allows the user to program the Maximum Batch value allowed to be entered by the operator. If an operator should try to program a batch higher than this value, the unit will not allow the value to be entered and will prompt the user with an error message saying that the Maximum Batch Preset has been exceeded.

Max Win

The maximum window time sets the maximum sample time (0.1 to 99.9 sec) for the ratemeter.

Modem Init Master

The "Modem Init Master" menu allows the user to select whether the unit will engage in a configuration conversation with the modem on power up or impart no setup information to the modem and use it "as is". For most users it is recommended to choose "yes" for "Modem Init Master".

Orifice Plate Flowmeter

A class of flow measurement devices where the measured signal (differential pressure) has a square law relationship to flow.

Parity

A method for detecting errors in transmissions of serial communications data.

Preset

A set point used to trigger the relay outputs of the SUPERtrol-I.

Print Interval

The print interval allows the SUPERtrol-I to transmit information to the serial port at selectable time intervals.

Private Code

An operator password code which authorizes changes to the setup of the instrument but blocks access to the Service/Calibration/Test mode. The private code also blocks the clearing of the Grand Total.

Process Parameters

Any sensor information which has been scaled to engineering units including Flow, Temperature and Density.

Pulldown (Input Termination)

The termination of an input at which the input is pulled down to ground through a resistor. Inputs that are terminated by this method need to be driven high with a positive voltage pulse.

Pullup (Input Termination)

The termination of an input at which the input is pulled up to a positive voltage through a resistor. Inputs that are terminated by this method need to be pulled low with a sinking current or contact to ground .

Pulse Output

The pulse output of the SUPERtrol-I is available for remote accumulation of the total or sent to peripheral devices, such as a PLC. The output can be scaled using the Pulse Output Scaling Constant.

Quad

Abbreviation for Quadrature. Quadrature signals are used for direction control. Two flowmeter signals are output with a 90° phase shift. The counter counts UP when channel A precedes channel B, and counts DOWN when Channel A lags Channel B.

12. Glossary Of Terms (Continued)

Quick Setup

A utility that provides for rapid configuration of an instrument. The SUPERtrol-I quick setup provides the following:

- 1) Prompts the user for only critical information.
- 2) Automatically sets specifications to common uses.

After following the Quick Setup procedure, the unit will be operational to perform the basic measurement. The setup can be further customized using the setup menus.

Quick Update %

This feature is used to disable the rate averaging filter when a significant change in the flow rate occurs. The user can enter the percent of change needed to be detected to disable the averaging feature. This is especially useful during start-up and shutdown of flow.

Rate Averaging Filter

The rate averaging filter is used to stabilize fluctuating rate displays. Higher settings provide more averaging for a more stable display. Derived from the equation:

$$\frac{(\text{OLD DATA} \times \text{"Avg. Filter"} + \text{NEW DATA})}{(\text{"Avg. Filter"} + 1)}$$

Ratometer

Any device used to display the speed of a process. The ratemeter in the SUPERtrol-I displays flow rate.

Ref. Dens.

Abbreviation for Reference Density. This is the fluid density at reference temperature.

Ref. Temp.

Abbreviation for Reference Temperature. This represents the base or reference condition to which corrected flow will be computed.

Reset/Start Control Input

In a batching system, a single operator activation of the START key or Control Input 1 will reset the total then start the batch process.

Single_Pulse

The Single_Pulse setting is used for flowmeters with single pulse outputs.

Sqrt

Abbreviation for Square Root Extraction. Used for flow elements using differential pressure measurements.

Stop/Reset Control Input

In a batching system, a single operator activation of the STOP key or Control Input 2 will stop the batch process then reset the total.

Time Constant

A damping factor for an averaging filter for the analog output. (see also Rate Averaging Filter)

Totalizer

Any device which accumulates and displays a total count.

UVC

Abbreviation for Universal Viscosity Curve. A presentation of the combined flowrate/viscosity calibration for a turbine flowmeter.

VFD

Abbreviation for Vacuum Fluorescent Display

Visc Coef

Abbreviation for Viscosity Coefficient. One or more coefficients in an equation used to describe the viscosity as a function of temperature for a fluid.

Volume Flow

The measurement of volumetric flow.

13. Diagnosis and Troubleshooting

13.1 Response of SUPERtrol-I on Error or Alarm:

Error and warning indications which occur during operation are indicated in the RUN mode alternately with the measured values. The SUPERtrol-I Flow Computer has three types of error:

TYPE OF ERROR	DESCRIPTION
Sensor/Process Alarms	Errors detected due to sensor failure or process alarm conditions
Self Test Errors	Errors detected during self test.
System Alarms	Errors detected due to system failure

Some alarms are self clearing. Other alarms require the user to acknowledge and clear the alarm. Press the ENTER button to acknowledge and clear alarms. Alarms may reassert themselves if the alarm condition is still present.

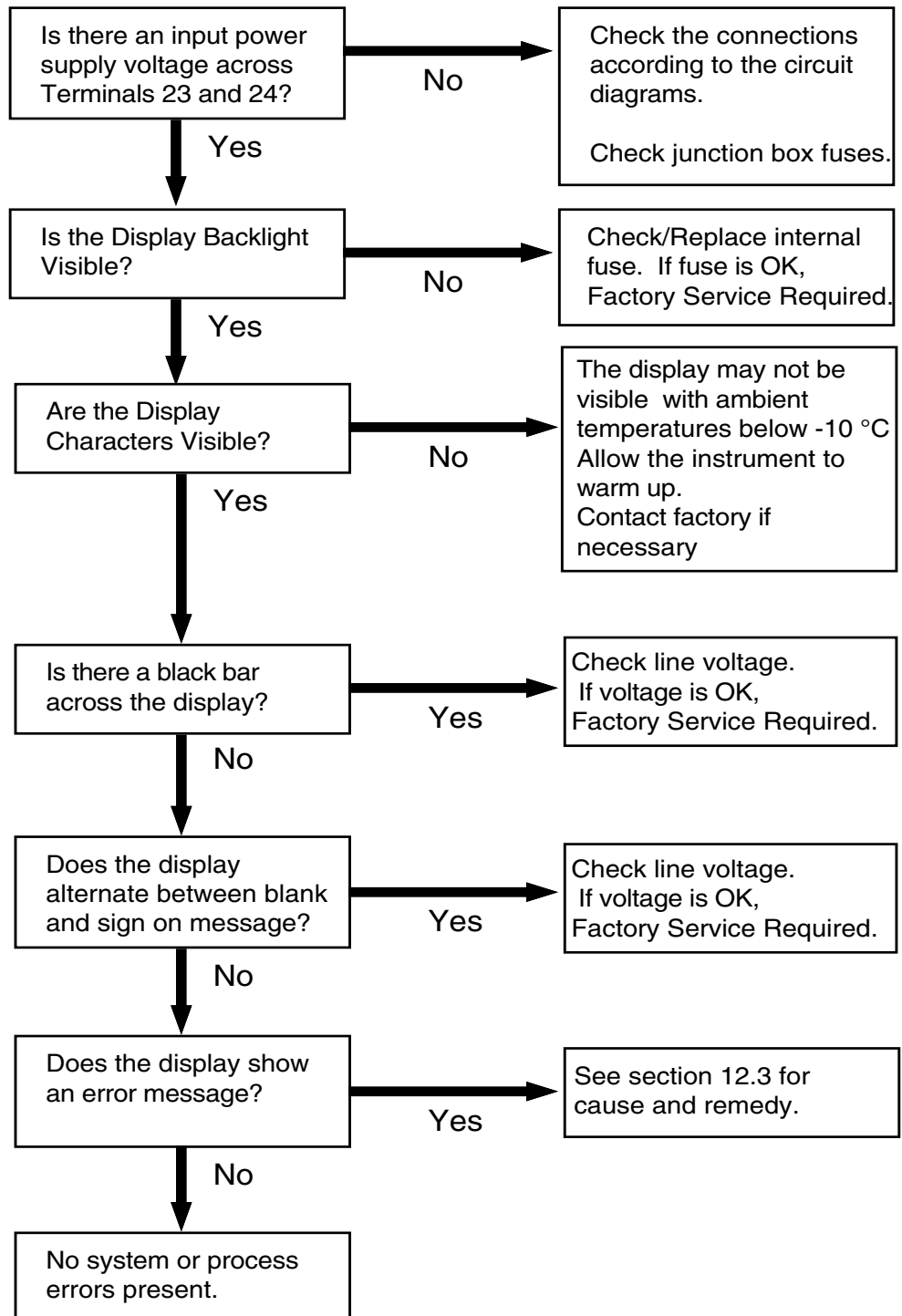
NOTE: A historical error alarm log is available in the "Test Mode".

The following descriptions suggest possible causes and corrective actions for each alarm message.

13.2 Diagnosis Flow Chart and Troubleshooting

All instruments undergo various stages of quality control during production. The last of these stages is a complete calibration carried out on state-of-the-art calibration rigs.

A summary of possible causes is given below to help you identify faults.



13.3 Error & Warning Messages:

13.3.1 Sensor/Process Alarms

Error/Warning Message	Cause	Remedy
TOTALIZER ROLLOVER	Displayed when totalizer rolls over	Acknowledge Rollover, Remedy not required
AUX INPUT TOO LOW	4-20 mA Input current at aux input smaller than 3.5 mA: <ul style="list-style-type: none"> Faulty Wiring Transmitter not set to "4-20 mA" Transmitter defective 	<ul style="list-style-type: none"> Check wiring Check function of sensor
RTD OUT OF RANGE	Input current at RTD input too low: <ul style="list-style-type: none"> Faulty wiring RTD defective 	<ul style="list-style-type: none"> Check wiring Check function of RTD sensor
RATE OVERFLOW ERROR	Pulse counter overflowed. The totalizer may have lost counts.	<ul style="list-style-type: none"> Report error to factory Check application conditions Check wiring
PULSE OUT OVERFLOW	Calculated pulse frequency too large: <ul style="list-style-type: none"> Pulse width setting too long Larger pulse scaler needed 	<ul style="list-style-type: none"> Adjust pulse value Adjust pulse width Check process conditions
FLOW RATE ALARM LOW FLOW RATE ALARM HIGH TEMP ALARM LOW TEMP ALARM HIGH DENSITY ALARM LOW DENSITY ALARM HIGH	Limit value exceeded.	<ul style="list-style-type: none"> Check application if necessary Check limit value Adjust the limit value if required
BATCH OVERRUN ALARM	Batch size exceeded by more than set limit.	<ul style="list-style-type: none"> Check valves in system for proper operation and/or leaks Check limit value Adjust the limit value if required
MODEM NOT PRESENT	The setup expects modem usage and a modem is not responding.	<ul style="list-style-type: none"> Check setup for proper baud rate, parity, etc. Check modem connection and cycle power to SUPERtrol Replace modem
SOFTWARE ERROR RESET	The setup expects modem usage and a modem is not responding.	<ul style="list-style-type: none"> Check setup for proper baud rate, parity, etc. Check modem connection and cycle power to SUPERtrol Replace modem
EXTENDED PFI LOCKUP	Unit was operated with an input power level lower than safe operating range for an extended period of time.	<ul style="list-style-type: none"> Check data in unit. Totalizer may have inaccuracies Investigate brownout cause.

13.3 Error & Warning Messages: (Continued)

13.3.2 Self Test Alarms

Error/Warning Message	Cause	Remedy
FLOW INPUT TOO HIGH	Analog input signal of the flow input exceeded by more than 3%: <ul style="list-style-type: none"> • Sensor overranged • Incorrect full scale setting of flowmeter • Function error in transmitter or faulty wiring 	<ul style="list-style-type: none"> • Check analog signal range • Check the application conditions • Check wiring
AUX INPUT TOO HIGH	Analog input signal of the auxiliary input exceeded by more than 3%: <ul style="list-style-type: none"> • Sensor overranged • Incorrect full scale setting of transmitter • Function error in transmitter or faulty wiring 	<ul style="list-style-type: none"> • Check analog signal range • Check the application conditions • Check wiring
FLOW INPUT TOO LOW	Analog input signal of the flow input fell below the low scale range by more than 3% of full scale value: <ul style="list-style-type: none"> • Flowmeter not set to 4-20 mA • Function error in transmitter or faulty wiring 	<ul style="list-style-type: none"> • Check wiring • Check calibration of flowmeter • Check function of flowmeter
BATTERY LOW WARNING	Battery voltage too low	<ul style="list-style-type: none"> • Replace Battery • Consult Factory for service information
A to D NOT CONVERTING	Fault in analog/digital converter	<ul style="list-style-type: none"> • Unit may self correct, Press ENTER to acknowledge & clear alarm • If error reasserts, factory service is required
TIME CLOCK ERROR	The correct time/date is no longer shown	<ul style="list-style-type: none"> • Re-enter time and date. • If error occurs again contact factory
CAL CHECKSUM ERROR	Calibration constants have been corrupted	<ul style="list-style-type: none"> • Report error to factory
SETUP CHECKSUM ERROR	The units setup has been corrupted	<ul style="list-style-type: none"> • Report error to factory

APPENDIX A

START HERE

SELECT EZ SETUP

INSTRUMENT TYPE

INSTRUMENT TYPE	BATCH COUNT MODE	MAX. BATCH PRESET	BATCH OVERFLOW COMP.	AUTO BATCH RESTART	TIME DELAY
-----------------	------------------	-------------------	----------------------	--------------------	------------

SELECT FLOW EQUATION

SELECT FLOW EQUATION

SETUP INDICATORS

SETUP INDICATORS	TOTAL DESCRIPTOR	VOLUME UNITS	TOTAL DECIMAL PLACES	DENSITY DESCRIPTOR	MASS UNITS	DENSITY DECIMAL PLACES	RATE TIME BASE	RATE DESCRIPTOR	RATE DECIMAL PLACES	RATE AVERAGE FILTER	QUICK UPDATE %	TEMP DESCRIPTOR	TEMPERATURE SCALE	TEMPERATURE DECIMAL PLACES
------------------	------------------	--------------	----------------------	--------------------	------------	------------------------	----------------	-----------------	---------------------	---------------------	----------------	-----------------	-------------------	----------------------------

SETUP FLOW INPUT

EXCITATION VOLTAGE	FLOW INPUT TYPE	PULSE INPUT TYPE	PULSE TRIGGER TYPE	LOW PASS FILTER	INPUT TERMINATION	MAX WIN	K-FACTOR TYPE	AVERAGE KA-FACTOR	AVERAGE KB-FACTOR	CHANGE TABLE A	CHANGE TABLE B	LOW FLOW RATE ALARM	HIGH FLOW RATE ALARM
		ANALOG INPUT TYPE	VOLTAGE/CURRENT RANGE	LINEARIZATION TYPE	FLOW LOW SCALE	FLOW HIGH SCALE	CHANGE TABLE A	LOW FLOW CUTOFF	LOW FLOW RATE ALARM	HIGH FLOW RATE ALARM			

SETUP AUX INPUT

AUX INPUT TYPE	AUX SIGNAL TYPE	VOLTAGE/CURRENT RANGE	AUX LOW SCALE	AUX FULL SCALE	AUX. DEFAULT	AUX LOW ALARM	AUX HIGH ALARM	DENS EXTRACT METHOD
----------------	-----------------	-----------------------	---------------	----------------	--------------	---------------	----------------	---------------------

SET FLUID PROPERTIES

REF. DENSITY	REF. TEMPERATURE	EXPANSION FACTOR	CALIBRATION DENSITY	VISCOSITY COEF. A	VISCOSITY COEF. B	H2O DENSITY AT 4DEGC
--------------	------------------	------------------	---------------------	-------------------	-------------------	----------------------

SETUP PULSE OUTPUT

PULSE OUTPUT USAGE	PULSE WIDTH	PULSE VALUE
--------------------	-------------	-------------

SETUP ANALOG OUTPUT

ANALOG OUTPUT USAGE	ANALOG OUTPUT FLOW TYPE	ANALOG OUTPUT RANGE	ANALOG OUTPUT LOW SCALE	ANALOG OUTPUT FULL SCALE	ANALOG OUTPUT DAMPING
---------------------	-------------------------	---------------------	-------------------------	--------------------------	-----------------------

SETUP RELAYS

SETUP RELAYS 1, 2, 3, 4	RELAY USAGE	RELAY DELAY	RELAY DURATION	RELAY MODE	RELAY SETPOINT	RELAY HYSTERESIS
-------------------------	-------------	-------------	----------------	------------	----------------	------------------

SETUP CONTROL INPUTS

SETUP CONTROL INPUTS 1, 2, 3	CONTROL INPUT 1 USAGE	CONTROL INPUT 2 USAGE	CONTROL INPUT 3 USAGE
------------------------------	-----------------------	-----------------------	-----------------------

SETUP REAL TIME CLOCK

SETUP REAL TIME CLOCK	CLOCK TYPE	SELECT CLOCK AM/PM	TIME OF DAY	ENTER DATE
-----------------------	------------	--------------------	-------------	------------

SERIAL USAGE

SERIAL HARDWARE	DEVICE ID	BAUD RATE	PARITY	HANDSHAKE	DEVICE LINE FEED	MODEM CONTROL	MODEM AUTO ANSWER	CALL OUT NO	CALL OUT TIME	CALL ON ERROR ALARM	NUMBER OF REDIALS	HANGUP IF 2MIN INACTIVE
-----------------	-----------	-----------	--------	-----------	------------------	---------------	-------------------	-------------	---------------	---------------------	-------------------	-------------------------

SETUP DATALOG/PRINT

SETUP DATALOG/PRINT	OUTPUT FORMAT	PAGE LENGTH	TOP MARGIN	DATALOG ONLY	PRINT TIME	PRINT INTERVAL	ENABLE PRINT KEY	PRINT END OF BATCH	CLEAR TOTAL IF PRINT	PRINT LIST ITEMS
---------------------	---------------	-------------	------------	--------------	------------	----------------	------------------	--------------------	----------------------	------------------

ADMINISTRATIVE SETUP

OPERATOR PASSWORD	SUPERVISOR PASSWORD	SOFTWARE VERSION	PRODUCT ORDER CODE	UNIT SERIAL NUMBER	SENSOR SERIAL NUMBER
-------------------	---------------------	------------------	--------------------	--------------------	----------------------

SETUP NETWORK CARD

SELECT NETWORK PROTOCOL	NETWORK DEVICE ID	BAUD RATE	PARITY
-------------------------	-------------------	-----------	--------

These functions will only appear with appropriate settings in other functions.

WARRANTY

This product is warranted against defects in materials and workmanship for a period of two (2) years from the date of shipment to Buyer.

The Warranty is limited to repair or replacement of the defective unit at the option of the manufacturer. This warranty is void if the product has been altered, misused, dismantled, or otherwise abused.

ALL OTHER WARRANTIES, EXPRESSED OR IMPLIED, ARE EXCLUDED, INCLUDING BUT NOT LIMITED TO THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE.

DECODING PART NUMBER

Example	ST1	L	1	A	0	P
Series:	ST1= SUPERtrol-I					
Display Type:	L= LCD V= VFD					
Input Type:	1= 110 VAC 2= 220 VAC 3= 12 VDC 4= 24 VDC					
Relays:	A= 2 SPDT Relays B= 4 SPDT Relays C= 2 Form A Solid State Relays					
Network Card:	0= None (STD) 2= RS-485 Serial Interface					
Mounting:	P= Panel Mount N= NEMA 4 Wall Mount E= Explosion Proof					
Options:	ET= Extended Temperature -4°F to 131°F (-20°C to 55°C)					
Accessories	B = Extended Bezel Option 6.18" (157) x 3.43" (87)					

Kessler-Ellis Products

INDUSTRIAL DYNAMICS CO

1-800-940-0453